

## **BAB V**

### **PENUTUP**

#### **A. Kesimpulan**

Pertama, *xanthan gum*, komponen *effervescent*, dan kekerasan memberikan pengaruh terhadap *floating lag time* dan pelepasan obat. Faktor kekerasan berpengaruh dominan terhadap kemampuan mengapung tablet *floating kaptopril*. Peningkatan aras faktor *xanthan gum* dan kekerasan menurunkan jumlah pelepasan di awal dan kecepatan pelepasan obat, peningkatan asam sitrat dapat meningkatkan pelepasan obat di awal dan peningkatan natrium bikarbonat meningkatkan jumlah obat yang dilepaskan. Interaksi antara *xanthan gum* dan kekerasan menurunkan *floating lag time* dan meningkatkan kecepatan pelepasan obat, interaksi antara *xanthan gum* dan komponen *effervescent* meningkatkan *floating lag time* dan kecepatan pelepasan obat, interaksi antara komponen *effervescent* dengan kekerasan menurunkan *floating lag time*, pelepasan obat di awal, dan jumlah obat yang dilepaskan. Interaksi semua faktor memberikan pengaruh terhadap penurunan *floating lag time*.

Kedua, berdasarkan *superimposed contour plot* diperoleh formula tablet *floating kaptopril* yang optimum dengan kekerasan 7,00 – 9,80 kg, *xanthan gum* 58 – 100 mg, natrium bikarbonat 45 – 63 mg, dan asam sitrat 7 – 25 mg. Persamaan jumlah obat yang dilepaskan dan kecepatan pelepasan obat telah terverifikasi, sedangkan persamaan  $\ln(\text{floating lag time})$  tidak terverifikasi.

**B. Saran**

Pertama, perlu dilakukan studi pengaruh kekerasan terhadap *floating lag time* dengan penambahan aras tengah pada faktor kekerasan agar diperoleh suatu fungsi yang mencerminkan hasil *floating lag time*.

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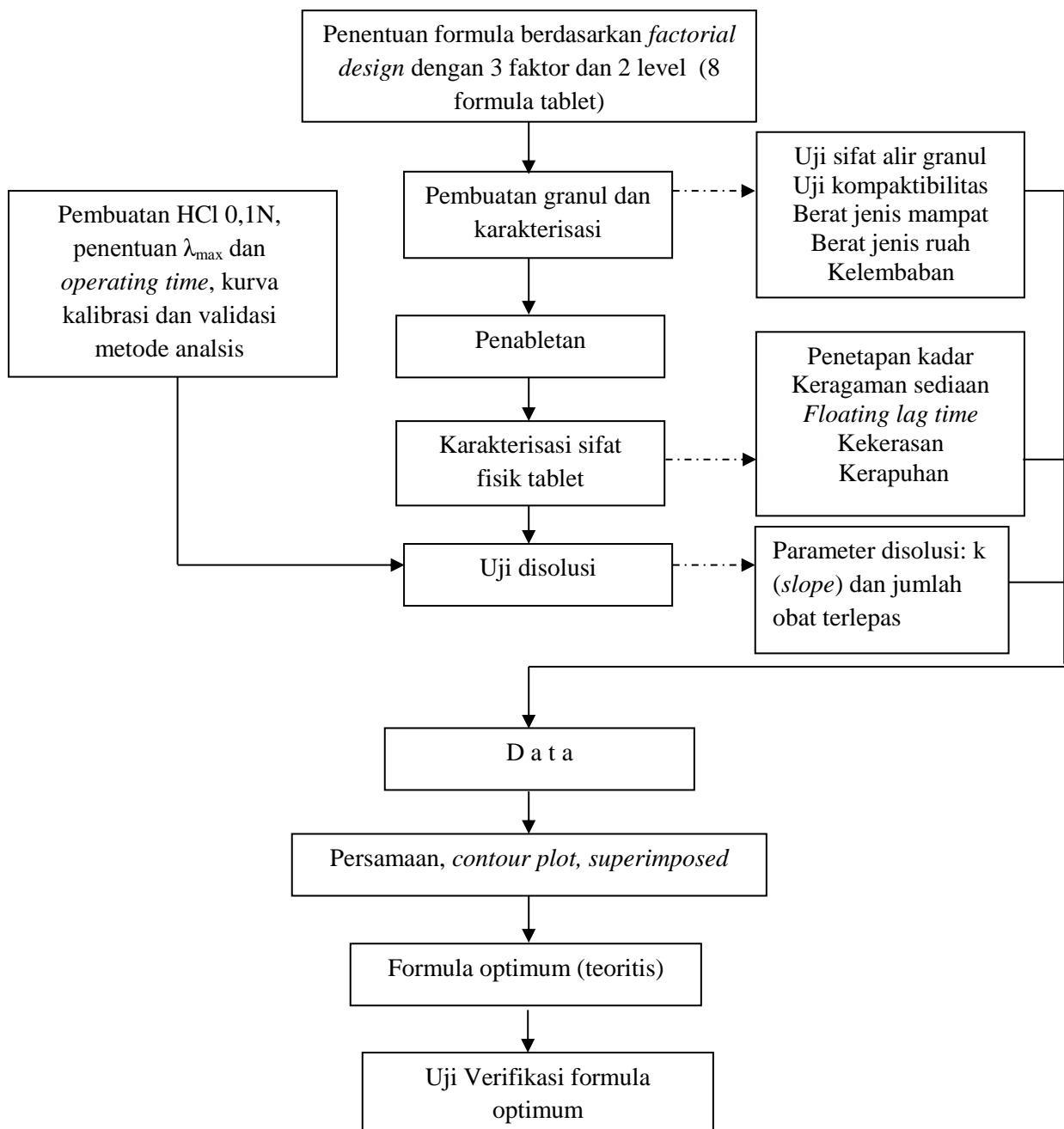
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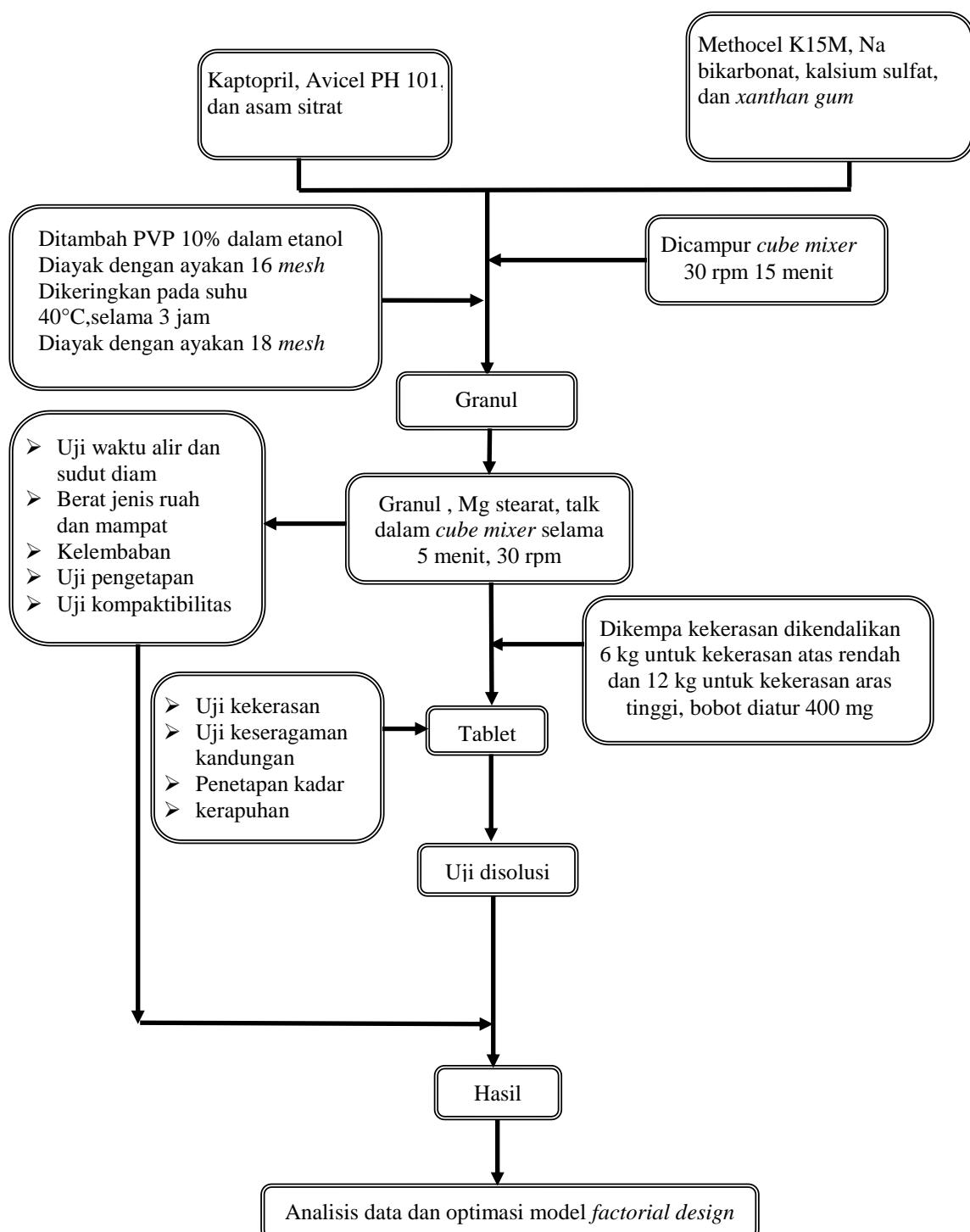
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**Lampiran 1. Skema jalannya penelitian dan diagram alir pembuatan tablet *floating kaptopril***

a. Skema jalannya penelitian



**b. Skema pembuatan tablet *floating* kaptopril**



**Lampiran 2. Pemeriksaan sifat fisik granul tablet *floating* kaptopril**

a. Berat jenis

• Berat jenis ruah (g/ml)

| Replikasi | Berat jenis ruah (g/ml) |       |       |       |
|-----------|-------------------------|-------|-------|-------|
|           | F1                      | Fa    | Fb    | Fab   |
| 1         | 0,208                   | 0,238 | 0,208 | 0,222 |
| 2         | 0,211                   | 0,237 | 0,208 | 0,222 |
| 3         | 0,211                   | 0,238 | 0,206 | 0,225 |
| Rata-rata | 0,210                   | 0,238 | 0,208 | 0,223 |
| SD        | 0,001                   | 0,001 | 0,001 | 0,001 |

• Berat jenis mampat (g/ml)

| Replikasi | Berat jenis mampat (g/ml) |       |       |       |
|-----------|---------------------------|-------|-------|-------|
|           | F1                        | Fa    | Fb    | Fab   |
| 1         | 0,242                     | 0,282 | 0,244 | 0,256 |
| 2         | 0,247                     | 0,278 | 0,241 | 0,253 |
| 3         | 0,253                     | 0,276 | 0,241 | 0,256 |
| Rata-rata | 0,248                     | 0,278 | 0,242 | 0,255 |
| SD        | 0,005                     | 0,003 | 0,002 | 0,002 |

b. Kandungan lembab (%)

| Replikasi | Kandungan lembab (%) |      |      |      |
|-----------|----------------------|------|------|------|
|           | F1                   | Fa   | Fb   | Fab  |
| 1         | 5,10                 | 5,40 | 4,10 | 5,00 |
| 2         | 4,60                 | 4,60 | 4,20 | 4,80 |
| 3         | 4,60                 | 5,10 | 4,70 | 4,60 |
| Rata-rata | 4,77                 | 5,03 | 4,33 | 4,80 |
| SD        | 0,29                 | 0,40 | 0,32 | 0,20 |

c. Kecepatan alir (gram/detik)

| Replikasi | Kecepatan alir (gram/detik) |       |       |       |
|-----------|-----------------------------|-------|-------|-------|
|           | F1                          | Fa    | Fb    | Fab   |
| 1         | 9,56                        | 10,28 | 10,70 | 10,60 |
| 2         | 9,43                        | 10,36 | 10,78 | 10,83 |
| 3         | 9,35                        | 10,95 | 10,44 | 10,60 |
| 4         | 9,32                        | 10,58 | 10,33 | 10,83 |
| 5         | 9,54                        | 10,83 | 10,81 | 10,78 |
| 6         | 9,45                        | 10,95 | 10,49 | 10,70 |
| Rata-rata | 9,44                        | 10,66 | 10,59 | 10,72 |
| SD        | 0,10                        | 0,30  | 0,20  | 0,11  |

d. Sudut diam ( $^{\circ}$ )

| Replikasi | Sudut diam ( $^{\circ}$ ) |       |       |       |
|-----------|---------------------------|-------|-------|-------|
|           | F1                        | Fa    | Fb    | Fab   |
| 1         | 30,96                     | 33,03 | 29,78 | 30,91 |
| 2         | 31,93                     | 30,75 | 29,64 | 30,95 |
| 3         | 30,35                     | 30,41 | 28,83 | 30,31 |
| 4         | 30,42                     | 29,83 | 29,82 | 30,89 |
| 5         | 34,46                     | 29,86 | 29,49 | 29,77 |
| 6         | 34,96                     | 28,97 | 30,28 | 31,91 |
| Rata-rata | 32,18                     | 30,48 | 29,64 | 30,79 |
| SD        | 2,05                      | 1,39  | 0,48  | 0,72  |

## e. Pengetapan

## • Indeks Carr's (%)

| Replikasi | Indeks Carr's (%) |       |       |       |
|-----------|-------------------|-------|-------|-------|
|           | F1                | Fa    | Fb    | Fab   |
| 1         | 14,06             | 15,48 | 14,58 | 13,33 |
| 2         | 14,74             | 14,79 | 13,54 | 12,22 |
| 3         | 16,84             | 13,69 | 14,43 | 12,36 |
| Rata-rata | 15,21             | 14,65 | 14,19 | 12,64 |
| SD        | 1,45              | 0,90  | 0,56  | 0,61  |

## • Hausner ratio

| Replikasi | Hausner ratio |       |       |       |
|-----------|---------------|-------|-------|-------|
|           | F1            | Fa    | Fb    | Fab   |
| 1         | 1,164         | 1,183 | 1,171 | 1,154 |
| 2         | 1,173         | 1,174 | 1,157 | 1,139 |
| 3         | 1,203         | 1,159 | 1,169 | 1,141 |
| Rata-rata | 1,180         | 1,172 | 1,165 | 1,145 |
| SD        | 0,020         | 0,012 | 0,008 | 0,008 |

## f. Kompaktilitas (kg)

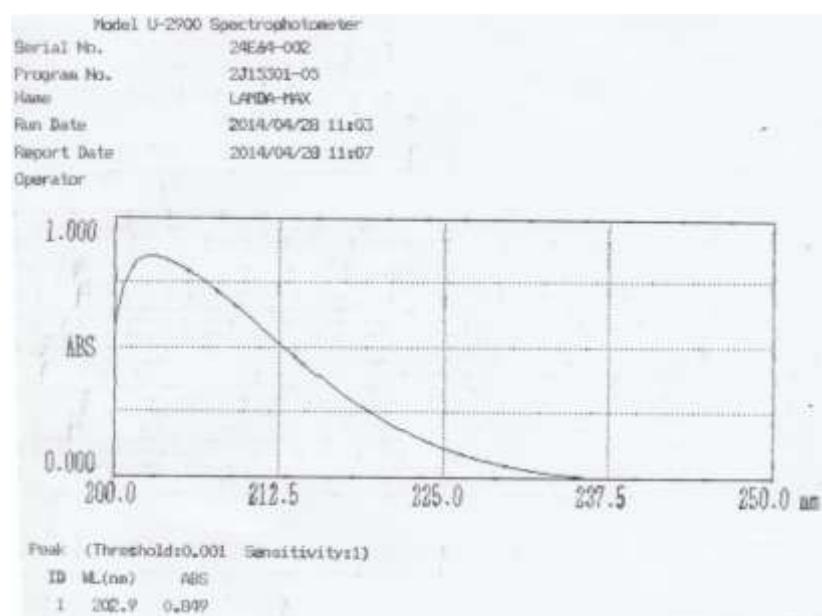
Kedalaman *punch* atas : 6,00 mmKedalaman *punch* bawah : 7,00 mm

Tebal tablet : 4,00 mm

| Replikasi | Kompaktilitas (kg) |       |      |      |
|-----------|--------------------|-------|------|------|
|           | F1                 | Fa    | Fb   | Fab  |
| 1         | 11,2               | 10,3  | 9,4  | 8    |
| 2         | 10,9               | 10,4  | 9,1  | 7,8  |
| 3         | 11,1               | 10,5  | 9,2  | 8,3  |
| 4         | 11,4               | 10,6  | 9,5  | 8,1  |
| 5         | 11,2               | 10,2  | 9,6  | 7,9  |
| 6         | 11,6               | 10,4  | 9,4  | 8,2  |
| Rata-rata | 11,23              | 10,40 | 9,37 | 8,05 |
| SD        | 0,18               | 0,16  | 0,21 | 0,19 |

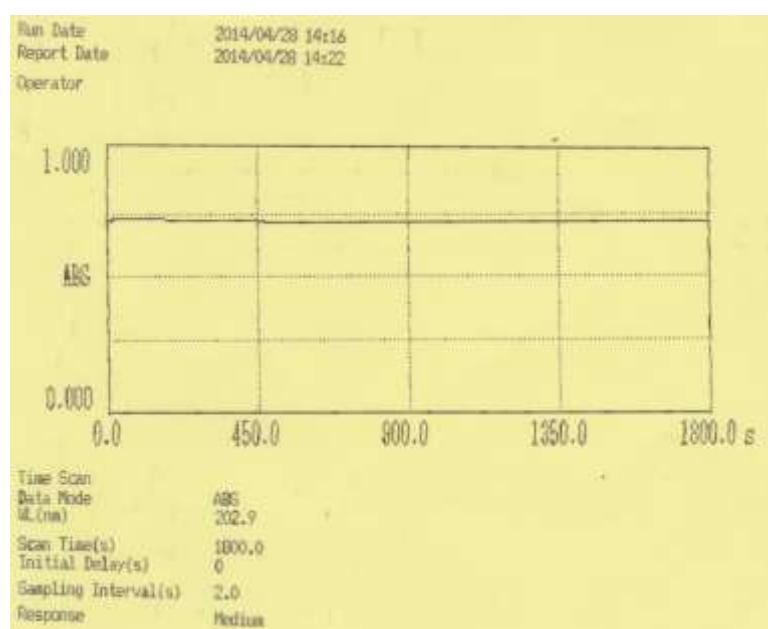
### Lampiran 3. Pembuatan kurva kalibrasi dan validasi metode analisis

#### a. Penentuan panjang gelombang maksimum



Panjang gelombang maksimum yang diperoleh dari *scanning* larutan kaptopril 20  $\mu\text{g/ml}$  diperoleh panjang gelombang maksimum sebesar 202,9 nm dengan serapan 0,849.

#### b. Penentuan *operating time*



| Data List (List Interval(s):60.0) |         |       |    |         |       |    |         |       |
|-----------------------------------|---------|-------|----|---------|-------|----|---------|-------|
| ID                                | TIME(s) | ABS   | ID | TIME(s) | ABS   | ID | TIME(s) | ABS   |
| 1                                 | 0.0     | 0.729 | 2  | 60.0    | 0.732 | 3  | 120.0   | 0.733 |
| 4                                 | 180.0   | 0.730 | 5  | 240.0   | 0.729 | 6  | 300.0   | 0.727 |
| 7                                 | 360.0   | 0.726 | 8  | 420.0   | 0.725 | 9  | 480.0   | 0.724 |
| 10                                | 540.0   | 0.724 | 11 | 600.0   | 0.723 | 12 | 660.0   | 0.723 |
| 13                                | 720.0   | 0.723 | 14 | 780.0   | 0.723 | 15 | 840.0   | 0.723 |
| 16                                | 900.0   | 0.723 | 17 | 960.0   | 0.722 | 18 | 1020.0  | 0.722 |
| 19                                | 1080.0  | 0.722 | 20 | 1140.0  | 0.722 | 21 | 1200.0  | 0.722 |
| 22                                | 1260.0  | 0.722 | 23 | 1320.0  | 0.722 | 24 | 1380.0  | 0.722 |
| 25                                | 1440.0  | 0.722 | 26 | 1500.0  | 0.723 | 27 | 1560.0  | 0.722 |
| 28                                | 1620.0  | 0.722 | 29 | 1680.0  | 0.722 | 30 | 1740.0  | 0.722 |
| 31                                | 1800.0  | 0.722 |    |         |       |    |         |       |

*Scanning operating time* menunjukkan bahwa larutan kaptopril stabil ditunjukkan dengan serapan yang stabil

### c. Kurva kalibrasi

| Konsentrasi ( $\mu\text{g/ml}$ ) | Serapan     |             |           |
|----------------------------------|-------------|-------------|-----------|
|                                  | Pembacaan 1 | Pembacaan 2 | Rata-rata |
| 2                                | 0,106       | 0,103       | 0,105     |
| 4                                | 0,195       | 0,197       | 0,196     |
| 8                                | 0,370       | 0,378       | 0,374     |
| 12                               | 0,546       | 0,543       | 0,545     |
| 16                               | 0,727       | 0,725       | 0,726     |
| 20                               | 0,892       | 0,899       | 0,896     |

Persamaan regresi linear antara konsentrasi ( $\mu\text{g/ml}$ ) dan serapan diperoleh nilai :

$$a = 0,0193$$

$$b = 0,0439$$

$$r = 0,9999$$

$$y = 0,0439x + 0,0193$$

keterangan:

$x$  = konsentrasi ( $\mu\text{g/ml}$ )

$y$  = serapan

d. Penentuan LOQ dan LOQ

| Konsentrasi<br>( $\mu\text{g/ml}$ )     | Serapan<br>(y) | $\hat{y}$ | $y - \hat{y}$ | $ y - \hat{y} ^2$ |
|---|----------------|-----------|---------------|-------------------|
| 2                                       | 0,1045         | 0,1071    | -0,0026       | 0,000007          |
| 4                                       | 0,1960         | 0,1949    | 0,0011        | 0,000001          |
| 8                                       | 0,3740         | 0,3705    | 0,0035        | 0,000012          |
| 12                                      | 0,5445         | 0,5461    | -0,0016       | 0,000003          |
| 16                                      | 0,7260         | 0,7217    | 0,0043        | 0,000018          |
| 20                                      | 0,8955         | 0,8973    | -0,0018       | 0,000003          |
| Jumlah total ( $\sum  y - \hat{y} ^2$ ) |                |           |               | 0,00004451        |

Nilai  $\hat{y}$  diperoleh dari substitusi konsentrasi dalam persamaan  $\hat{y} = 0,0439x + 0,0193$

dengan  $x$  adalah konsentrasi ( $\mu\text{g/ml}$ ) dan  $y$  adalah serapan ( $\hat{y}$ )

$$S_{x/y} = \sqrt{\frac{\sum |y - \hat{y}|^2}{N-2}}$$

$S_{x/y}$  = simpangan baku residual,

N = jumlah data

$\sum |y - \hat{y}|^2$  = jumlah kuadrat total residual

$$S_{x/y} = \sqrt{\frac{0,00004451}{6-2}} = 0,003358$$

$$\text{LOD} = 3,3 \times \frac{S_{x/y}}{b}$$

$$\text{LOD} = 3,3 \times \frac{0,003358}{0,0439}$$

$$\text{LOD} = 0,2524 \text{ } \mu\text{g/ml}$$

$$y = (0,2524 \times 0,0439) + 0,0193$$

$$\text{Serapan LOD} = 0,030$$

$$\text{LOD} = 10 \times \frac{S_{x/y}}{b}$$

$$\text{LOQ} = 10 \times \frac{0,003358}{0,0439}$$

$$\text{LOQ} = 0,7649 \text{ } \mu\text{g/ml}$$

$$y = (0,7649 \times 0,0439) + 0,0193$$

$$\text{Serapan LOQ} = 0,053$$

e. Penentuan perolehan kembali (*recovery*)

| Penambahan<br>(mg)               | Serapan |       |       |           | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>terukur (mg) | <i>Recovery</i><br>(%) |
|----------------------------------|---------|-------|-------|-----------|-------------------------------|------------------------|------------------------|
|                                  | Rep 1   | Rep 2 | Rep 3 | Rata-rata |                               |                        |                        |
| 40                               | 0,581   | 0,579 | 0,580 | 0,580     | 12,772                        | 39,913                 | 99,78                  |
|                                  | 0,579   | 0,580 | 0,579 | 0,579     | 12,757                        | 39,866                 | 99,66                  |
|                                  | 0,574   | 0,573 | 0,573 | 0,573     | 12,620                        | 39,439                 | 98,60                  |
| 50                               | 0,716   | 0,717 | 0,717 | 0,717     | 15,883                        | 49,634                 | 99,27                  |
|                                  | 0,718   | 0,716 | 0,716 | 0,717     | 15,888                        | 49,650                 | 99,30                  |
|                                  | 0,713   | 0,716 | 0,714 | 0,714     | 15,835                        | 49,484                 | 98,97                  |
| 60                               | 0,868   | 0,866 | 0,868 | 0,867     | 19,317                        | 60,367                 | 100,61                 |
|                                  | 0,864   | 0,866 | 0,868 | 0,866     | 19,287                        | 60,272                 | 100,45                 |
|                                  | 0,870   | 0,871 | 0,872 | 0,871     | 19,401                        | 60,628                 | 101,05                 |
| Rata-rata (%)                    |         |       |       |           |                               |                        | 99,74                  |
| Simpangan baku (SD)              |         |       |       |           |                               |                        | 0,81                   |
| Simpangan baku relatif (RSD) (%) |         |       |       |           |                               |                        | 0,82                   |

Keterangan :

$$\text{Kadar} = (\text{rata-rata serapan} - 0,0193)/0,0439$$

$$\begin{aligned}\text{Jumlah terukur} &= \frac{\text{kadar}}{1000} \times \text{volume pembuatan} \times \text{faktor pengenceran} \\ &= \frac{\text{kadar}}{1000} \times 50 \text{ ml} \times \frac{25}{0,4}\end{aligned}$$

$$\% \text{ recovery} = \frac{\text{kadar terukur}}{\text{penambahan}} \times 100\%$$

#### Lampiran 4. Pemeriksaan sifat fisik tablet

a. Kekerasan tablet

| Replikasi | Kekerasan tablet (kg) |      |      |      |       |       |       |       |
|-----------|-----------------------|------|------|------|-------|-------|-------|-------|
|           | F1                    | Fa   | Fb   | Fab  | Fc    | Fac   | Fbc   | Fabc  |
| 1         | 6,30                  | 6,05 | 6,10 | 6,30 | 11,60 | 12,20 | 12,40 | 11,80 |
| 2         | 6,10                  | 6,10 | 5,90 | 6,20 | 12,10 | 11,90 | 11,80 | 11,70 |
| 3         | 6,05                  | 6,20 | 6,20 | 6,00 | 11,80 | 11,60 | 12,00 | 11,85 |
| 4         | 6,00                  | 5,90 | 6,15 | 6,10 | 11,85 | 11,80 | 11,90 | 11,65 |
| 5         | 6,00                  | 6,00 | 5,95 | 6,05 | 11,60 | 12,00 | 11,60 | 11,90 |
| 6         | 6,20                  | 5,90 | 6,00 | 6,10 | 11,80 | 12,10 | 11,90 | 12,10 |
| Rata-rata | 6,11                  | 6,03 | 6,05 | 6,13 | 11,79 | 11,93 | 11,93 | 11,83 |
| SD        | 0,12                  | 0,11 | 0,13 | 0,12 | 0,21  | 0,22  | 0,30  | 0,10  |

b. Tebal dan diameter tablet

| Replikasi | Tebal tablet (mm) |      |      |      |      |      |      |      |
|-----------|-------------------|------|------|------|------|------|------|------|
|           | F1                | Fa   | Fb   | Fab  | Fc   | Fac  | Fbc  | Fabc |
| 1         | 4,64              | 4,38 | 4,64 | 4,34 | 4,10 | 4,14 | 3,96 | 4,12 |
| 2         | 4,66              | 4,36 | 4,66 | 4,36 | 4,16 | 4,10 | 4,00 | 4,22 |
| 3         | 4,68              | 4,36 | 4,70 | 4,34 | 4,18 | 4,16 | 3,98 | 4,16 |
| 4         | 4,62              | 4,38 | 4,68 | 4,30 | 4,16 | 4,18 | 4,00 | 4,22 |
| 5         | 4,58              | 4,34 | 4,68 | 4,32 | 4,20 | 4,12 | 4,02 | 4,24 |
| 6         | 4,60              | 4,36 | 4,62 | 4,36 | 4,14 | 4,16 | 3,98 | 4,18 |
| 7         | 4,56              | 4,38 | 4,68 | 4,40 | 4,18 | 4,18 | 4,02 | 4,18 |
| 8         | 4,62              | 4,32 | 4,70 | 4,34 | 4,20 | 4,18 | 3,98 | 4,2  |
| 9         | 4,64              | 4,36 | 4,68 | 4,38 | 4,20 | 4,20 | 4,02 | 4,16 |
| 10        | 4,58              | 4,38 | 4,70 | 4,38 | 4,12 | 4,16 | 4,00 | 4,2  |
| Rata-rata | 4,62              | 4,36 | 4,66 | 4,34 | 4,16 | 4,16 | 4,00 | 4,19 |
| SD        | 0,04              | 0,02 | 0,02 | 0,02 | 0,04 | 0,03 | 0,02 | 0,04 |

Diameter tablet : 10,20 mm

c. *Floating lag time*

| Replikasi | Floating lag time (detik) |       |       |       |        |         |         |         |
|-----------|---------------------------|-------|-------|-------|--------|---------|---------|---------|
|           | F1                        | Fa    | Fb    | Fab   | Fc     | Fac     | Fbc     | Fabc    |
| 1         | 19                        | 24    | 9     | 23    | 4847   | 3681    | 1965    | 1171    |
| 2         | 18                        | 23    | 11    | 26    | 4726   | 3720    | 1989    | 1198    |
| 3         | 19                        | 21    | 12    | 28    | 4989   | 3554    | 1901    | 1119    |
| 4         | 20                        | 23    | 9     | 29    | 4935   | 3516    | 1871    | 966     |
| 5         | 22                        | 26    | 10    | 30    | 4772   | 3543    | 1943    | 1108    |
| 6         | 19                        | 32    | 10,5  | 33    | 5017   | 3711    | 1814    | 1051    |
| Rata-rata | 19,50                     | 24,83 | 10,25 | 28,17 | 4881   | 3620,83 | 1913,83 | 1102,17 |
| SD        | 1,38                      | 3,87  | 1,17  | 3,43  | 118,44 | 92,84   | 64,94   | 84,14   |

d. Kerapuhan (%)

| Replikasi | Kerapuhan (%) |      |      |      |      |      |      |      |
|-----------|---------------|------|------|------|------|------|------|------|
|           | F1            | Fa   | Fb   | Fab  | Fc   | Fac  | Fbc  | Fabc |
| 1         | 0,10          | 0,12 | 0,10 | 0,05 | 0,00 | 0,00 | 0,00 | 0,00 |
| 2         | 0,07          | 0,02 | 0,10 | 0,07 | 0,02 | 0,00 | 0,00 | 0,00 |
| 3         | 0,10          | 0,05 | 0,07 | 0,05 | 0,00 | 0,00 | 0,00 | 0,00 |
| Rata-rata | 0,09          | 0,07 | 0,09 | 0,06 | 0,01 | 0,00 | 0,00 | 0,00 |
| SD        | 0,01          | 0,05 | 0,01 | 0,01 | 0,01 | 0,00 | 0,00 | 0,00 |

e. Penetapan kadar

**Formula 1 (F1)**

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor pengenceran | Terukur (mg) |
|---------------------|---------|-------------------------------|--------------------|--------------|
| 1                   | 0,693   | 15,35                         | 62,5               | 47,96        |
| 2                   | 0,706   | 15,64                         | 62,5               | 48,88        |
| 3                   | 0,699   | 15,48                         | 62,5               | 48,38        |
| 4                   | 0,712   | 15,78                         | 62,5               | 49,31        |
| 5                   | 0,723   | 16,03                         | 62,5               | 50,09        |
| 6                   | 0,700   | 15,51                         | 62,5               | 48,46        |
| Rata-rata           |         |                               |                    | 48,85        |
| Simpangan baku (SD) |         |                               |                    | 0,77         |

**Formula a (Fa)**

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor pengenceran | Terukur (mg) |
|---------------------|---------|-------------------------------|--------------------|--------------|
| 1                   | 0,721   | 15,98                         | 62,5               | 49,95        |
| 2                   | 0,701   | 15,53                         | 62,5               | 48,53        |
| 3                   | 0,723   | 16,03                         | 62,5               | 50,09        |
| 4                   | 0,702   | 15,55                         | 62,5               | 48,60        |
| 5                   | 0,711   | 15,76                         | 62,5               | 49,24        |
| 6                   | 0,728   | 16,14                         | 62,5               | 50,45        |
| Rata-rata           |         |                               |                    | 49,48        |
| Simpangan baku (SD) |         |                               |                    | 0,81         |

**Formula b (Fb)**

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor<br>pengenceran | Terukur<br>(mg) |
|---------------------|---------|-------------------------------|-----------------------|-----------------|
| 1                   | 0,691   | 15,30                         | 62,5                  | 47,81           |
| 2                   | 0,697   | 15,44                         | 62,5                  | 48,24           |
| 3                   | 0,699   | 15,48                         | 62,5                  | 48,38           |
| 4                   | 0,678   | 15,00                         | 62,5                  | 46,89           |
| 5                   | 0,686   | 15,19                         | 62,5                  | 47,46           |
| 6                   | 0,685   | 15,16                         | 62,5                  | 47,39           |
| Rata-rata           |         |                               |                       | 47,70           |
| Simpangan baku (SD) |         |                               |                       | 0,56            |

**Formula ab (Fab)**

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor<br>pengenceran | Terukur<br>(mg) |
|---------------------|---------|-------------------------------|-----------------------|-----------------|
| 1                   | 0,738   | 16,37                         | 62,5                  | 51,16           |
| 2                   | 0,734   | 16,28                         | 62,5                  | 50,88           |
| 3                   | 0,728   | 16,14                         | 62,5                  | 50,45           |
| 4                   | 0,726   | 16,10                         | 62,5                  | 50,31           |
| 5                   | 0,731   | 16,21                         | 62,5                  | 50,66           |
| 6                   | 0,736   | 16,33                         | 62,5                  | 51,02           |
| Rata-rata           |         |                               |                       | 50,75           |
| Simpangan baku (SD) |         |                               |                       | 0,33            |

**Formula c (Fc)**

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor<br>pengenceran | Terukur<br>(mg) |
|---------------------|---------|-------------------------------|-----------------------|-----------------|
| 1                   | 0,729   | 16,17                         | 62,5                  | 50,52           |
| 2                   | 0,724   | 16,05                         | 62,5                  | 50,16           |
| 3                   | 0,713   | 15,80                         | 62,5                  | 49,38           |
| 4                   | 0,709   | 15,71                         | 62,5                  | 49,10           |
| 5                   | 0,701   | 15,53                         | 62,5                  | 48,53           |
| 6                   | 0,697   | 15,44                         | 62,5                  | 48,24           |
| Rata-rata           |         |                               |                       | 49,32           |
| Simpangan baku (SD) |         |                               |                       | 0,89            |

### Formula ac (Fac)

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor pengenceran | Terukur<br>(mg) |
|---------------------|---------|-------------------------------|--------------------|-----------------|
| 1                   | 0,71    | 15,73                         | 62,5               | 49,17           |
| 2                   | 0,709   | 15,71                         | 62,5               | 49,10           |
| 3                   | 0,716   | 15,87                         | 62,5               | 49,59           |
| 4                   | 0,698   | 15,46                         | 62,5               | 48,31           |
| 5                   | 0,722   | 16,01                         | 62,5               | 50,02           |
| 6                   | 0,721   | 15,98                         | 62,5               | 49,95           |
| Rata-rata           |         |                               |                    | 49,36           |
| Simpangan baku (SD) |         |                               |                    | 0,64            |

### Formula bc (Fbc)

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor pengenceran | Terukur<br>(mg) |
|---------------------|---------|-------------------------------|--------------------|-----------------|
| 1                   | 0,689   | 15,26                         | 62,5               | 47,67           |
| 2                   | 0,708   | 15,69                         | 62,5               | 49,02           |
| 3                   | 0,697   | 15,44                         | 62,5               | 48,24           |
| 4                   | 0,691   | 15,30                         | 62,5               | 47,81           |
| 5                   | 0,681   | 15,07                         | 62,5               | 47,10           |
| 6                   | 0,688   | 15,23                         | 62,5               | 47,60           |
| Rata-rata           |         |                               |                    | 47,91           |
| Simpangan baku (SD) |         |                               |                    | 0,66            |

### Formula abc (Fabc)

| Replikasi           | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Faktor pengenceran | Terukur<br>(mg) |
|---------------------|---------|-------------------------------|--------------------|-----------------|
| 1                   | 0,738   | 16,37                         | 62,5               | 51,16           |
| 2                   | 0,732   | 16,23                         | 62,5               | 50,73           |
| 3                   | 0,716   | 15,87                         | 62,5               | 49,59           |
| 4                   | 0,734   | 16,28                         | 62,5               | 50,88           |
| 5                   | 0,729   | 16,17                         | 62,5               | 50,52           |
| 6                   | 0,738   | 16,37                         | 62,5               | 51,16           |
| Rata-rata           |         |                               |                    | 50,67           |
| Simpangan baku (SD) |         |                               |                    | 0,58            |

Keterangan :

$$\text{Kadar} = (\text{rata-rata serapan} - 0,0193)/0,0439$$

$$\begin{aligned}\text{Jumlah terukur} &= \frac{\text{kadar}}{1000} \times \text{volume pembuatan} \times \text{faktor pengenceran} \\ &= \frac{\text{kadar}}{1000} \times 50 \text{ ml} \times \frac{25}{0,4}\end{aligned}$$

f. Keseragaman sediaan

1) Keragaman bobot

| Replikasi | Berat (mg) |        |        |        |        |        |        |        |
|-----------|------------|--------|--------|--------|--------|--------|--------|--------|
|           | F1         | Fa     | Fb     | Fab    | Fc     | Fac    | Fbc    | Fabc   |
| 1         | 411        | 411    | 403    | 401    | 404    | 409    | 404    | 407    |
| 2         | 411        | 409    | 406    | 410    | 408    | 405    | 409    | 406    |
| 3         | 409        | 413    | 407    | 405    | 403    | 411    | 402    | 403    |
| 4         | 407        | 408    | 408    | 409    | 409    | 405    | 405    | 406    |
| 5         | 409        | 405    | 414    | 411    | 402    | 408    | 409    | 407    |
| 6         | 408        | 400    | 399    | 409    | 410    | 406    | 407    | 404    |
| 7         | 408        | 408    | 412    | 412    | 408    | 405    | 411    | 407    |
| 8         | 397        | 411    | 410    | 408    | 401    | 410    | 405    | 412    |
| 9         | 408        | 407    | 403    | 400    | 407    | 406    | 409    | 411    |
| 10        | 407        | 413    | 415    | 412    | 403    | 405    | 408    | 411    |
| 11        | 400        | 408    | 401    | 409    | 401    | 406    | 411    | 412    |
| 12        | 400        | 409    | 402    | 403    | 406    | 410    | 407    | 407    |
| 13        | 407        | 403    | 411    | 404    | 401    | 407    | 403    | 405    |
| 14        | 409        | 411    | 413    | 411    | 408    | 407    | 409    | 412    |
| 15        | 404        | 408    | 408    | 415    | 405    | 408    | 407    | 405    |
| 16        | 406        | 413    | 409    | 411    | 402    | 403    | 405    | 410    |
| 17        | 411        | 412    | 407    | 409    | 406    | 403    | 407    | 408    |
| 18        | 412        | 405    | 412    | 415    | 409    | 406    | 409    | 406    |
| 19        | 410        | 403    | 411    | 405    | 408    | 408    | 406    | 408    |
| 20        | 413        | 408    | 413    | 408    | 403    | 422    | 403    | 410    |
| Rata-rata | 407,35     | 408,25 | 408,20 | 408,35 | 405,20 | 407,50 | 406,80 | 407,85 |
| SD        | 4,22       | 3,64   | 4,65   | 4,20   | 3,05   | 4,06   | 2,63   | 2,80   |
| RSD       | 1,04       | 0,89   | 1,14   | 1,03   | 0,75   | 1,00   | 0,65   | 0,69   |

2) Keseragaman kandungan

**Formula 1 (F1)**

| Tablet    | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|-------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,656   | 14,50                         | 24,17          | 400           | 48,34             | 98,97            |
| 2         | 0,648   | 14,32                         | 23,87          | 404           | 48,21             | 98,70            |
| 3         | 0,639   | 14,12                         | 23,53          | 414           | 48,70             | 99,69            |
| 4         | 0,643   | 14,21                         | 23,68          | 409           | 48,42             | 99,13            |
| 5         | 0,636   | 14,05                         | 23,41          | 407           | 47,65             | 97,53            |
| 6         | 0,731   | 16,21                         | 27,02          | 399           | 53,90             | 110,35           |
| 7         | 0,653   | 14,44                         | 24,06          | 406           | 48,84             | 99,98            |
| 8         | 0,668   | 14,78                         | 24,63          | 404           | 49,75             | 101,84           |
| 9         | 0,735   | 16,30                         | 27,17          | 395           | 53,66             | 109,85           |
| 10        | 0,638   | 14,09                         | 23,49          | 412           | 48,39             | 99,05            |
| Rata-rata |         |                               |                | 405           | 49,59             | 101,51           |
| SD        |         |                               |                | 5,91          | 2,28              | 4,66             |
| RSD       |         |                               |                | 1,46          | 4,59              | 4,59             |

**Formula a (Fa)**

| Tablet    | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|-------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,698   | 15,46                         | 25,77          | 407           | 52,44             | 105,97           |
| 2         | 0,677   | 14,98                         | 24,97          | 411           | 51,31             | 103,70           |
| 3         | 0,699   | 15,48                         | 25,80          | 403           | 52,00             | 105,09           |
| 4         | 0,645   | 14,25                         | 23,75          | 408           | 48,46             | 97,94            |
| 5         | 0,686   | 15,19                         | 25,31          | 407           | 51,51             | 104,10           |
| 6         | 0,681   | 15,07                         | 25,12          | 405           | 50,87             | 102,81           |
| 7         | 0,660   | 14,59                         | 24,32          | 401           | 48,77             | 98,57            |
| 8         | 0,689   | 15,26                         | 25,43          | 401           | 50,98             | 103,03           |
| 9         | 0,675   | 14,94                         | 24,89          | 405           | 50,41             | 101,88           |
| 10        | 0,701   | 15,53                         | 25,88          | 399           | 51,63             | 104,35           |
| Rata-rata |         |                               |                | 404,7         | 50,84             | 102,74           |
| SD        |         |                               |                | 3,71          | 1,31              | 2,64             |
| RSD       |         |                               |                | 0,92          | 2,57              | 2,57             |

**Formula b (Fb)**

| Tablet    | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|-------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,660   | 14,59                         | 24,32          | 402           | 48,89             | 102,50           |
| 2         | 0,681   | 15,07                         | 25,12          | 399           | 50,12             | 105,07           |
| 3         | 0,698   | 15,46                         | 25,77          | 398           | 51,28             | 107,50           |
| 4         | 0,670   | 14,82                         | 24,70          | 402           | 49,65             | 104,10           |
| 5         | 0,707   | 15,67                         | 26,11          | 408           | 53,26             | 111,66           |
| 6         | 0,703   | 15,57                         | 25,96          | 399           | 51,78             | 108,56           |
| 7         | 0,681   | 15,07                         | 25,12          | 406           | 51,00             | 106,91           |
| 8         | 0,693   | 15,35                         | 25,58          | 404           | 51,67             | 108,31           |
| 9         | 0,690   | 15,28                         | 25,46          | 400           | 50,93             | 106,76           |
| 10        | 0,657   | 14,53                         | 24,21          | 409           | 49,51             | 103,79           |
| Rata-rata |         |                               |                | 402,7         | 50,81             | 106,52           |
| SD        |         |                               |                | 3,92          | 1,30              | 2,72             |
| RSD       |         |                               |                | 0,97          | 2,55              | 2,55             |

**Formula ab (Fab)**

| Tablet    | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|-------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,681   | 15,07                         | 25,12          | 410           | 51,50             | 101,48           |
| 2         | 0,653   | 14,44                         | 24,06          | 409           | 49,20             | 96,94            |
| 3         | 0,644   | 14,23                         | 23,72          | 412           | 48,86             | 96,27            |
| 4         | 0,637   | 14,07                         | 23,45          | 408           | 47,84             | 94,27            |
| 5         | 0,629   | 13,89                         | 23,15          | 401           | 46,41             | 91,45            |
| 6         | 0,624   | 13,77                         | 22,96          | 407           | 46,72             | 92,06            |
| 7         | 0,648   | 14,32                         | 23,87          | 405           | 48,33             | 95,24            |
| 8         | 0,623   | 13,75                         | 22,92          | 414           | 47,44             | 93,48            |
| 9         | 0,656   | 14,50                         | 24,17          | 408           | 49,31             | 97,17            |
| 10        | 0,620   | 13,68                         | 22,81          | 409           | 46,64             | 91,90            |
| Rata-rata |         |                               |                | 408,3         | 48,23             | 95,02            |
| SD        |         |                               |                | 3,59          | 1,57              | 3,09             |
| RSD       |         |                               |                | 0,88          | 3,25              | 3,25             |

**Formula c (Fc)**

| Tablet    | Serapan | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|--------------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,667   | 14,75                                | 24,59          | 403           | 49,55             | 100,46           |
| 2         | 0,654   | 14,46                                | 24,10          | 407           | 49,04             | 99,42            |
| 3         | 0,651   | 14,39                                | 23,98          | 409           | 49,04             | 99,44            |
| 4         | 0,669   | 14,80                                | 24,67          | 410           | 50,57             | 102,52           |
| 5         | 0,638   | 14,09                                | 23,49          | 402           | 47,21             | 95,73            |
| 6         | 0,668   | 14,78                                | 24,63          | 405           | 49,87             | 101,12           |
| 7         | 0,676   | 14,96                                | 24,93          | 403           | 50,24             | 101,86           |
| 8         | 0,651   | 14,39                                | 23,98          | 404           | 48,44             | 98,23            |
| 9         | 0,721   | 15,98                                | 26,64          | 395           | 52,61             | 106,68           |
| 10        | 0,737   | 16,35                                | 27,25          | 394           | 53,68             | 108,84           |
| Rata-rata |         |                                      |                | 403,2         | 50,03             | 101,43           |
| SD        |         |                                      |                | 5,29          | 1,91              | 3,88             |
| RSD       |         |                                      |                | 1,31          | 3,83              | 3,83             |

**Formula ac (Fac)**

| Tablet    | Serapan | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|--------------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,705   | 15,62                                | 26,03          | 403           | 52,46             | 106,27           |
| 2         | 0,672   | 14,87                                | 24,78          | 406           | 50,30             | 101,91           |
| 3         | 0,682   | 15,10                                | 25,16          | 407           | 51,20             | 103,73           |
| 4         | 0,644   | 14,23                                | 23,72          | 411           | 48,74             | 98,74            |
| 5         | 0,682   | 15,10                                | 25,16          | 405           | 50,95             | 103,22           |
| 6         | 0,680   | 15,05                                | 25,08          | 406           | 50,92             | 103,16           |
| 7         | 0,672   | 14,87                                | 24,78          | 406           | 50,30             | 101,91           |
| 8         | 0,643   | 14,21                                | 23,68          | 412           | 48,78             | 98,82            |
| 9         | 0,686   | 15,19                                | 25,31          | 395           | 49,99             | 101,28           |
| 10        | 0,708   | 15,69                                | 26,15          | 400           | 52,29             | 105,94           |
| Rata-rata |         |                                      |                | 405,1         | 50,59             | 102,50           |
| SD        |         |                                      |                | 4,95          | 1,26              | 2,55             |
| RSD       |         |                                      |                | 1,22          | 2,49              | 2,49             |

### Formula bc (Fbc)

| Tablet    | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|-------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,655   | 14,48                         | 24,13          | 404           | 48,75             | 101,76           |
| 2         | 0,683   | 15,12                         | 25,20          | 400           | 50,39             | 105,19           |
| 3         | 0,706   | 15,64                         | 26,07          | 403           | 52,53             | 109,65           |
| 4         | 0,669   | 14,80                         | 24,67          | 402           | 49,58             | 103,48           |
| 5         | 0,698   | 15,46                         | 25,77          | 399           | 51,40             | 107,29           |
| 6         | 0,673   | 14,89                         | 24,82          | 405           | 50,26             | 104,90           |
| 7         | 0,699   | 15,48                         | 25,80          | 400           | 51,61             | 107,72           |
| 8         | 0,683   | 15,12                         | 25,20          | 404           | 50,90             | 106,24           |
| 9         | 0,684   | 15,14                         | 25,24          | 402           | 50,72             | 105,87           |
| 10        | 0,651   | 14,39                         | 23,98          | 408           | 48,92             | 102,12           |
| Rata-rata |         |                               |                | 402,7         | 50,51             | 105,42           |
| SD        |         |                               |                | 2,71          | 1,19              | 2,49             |
| RSD       |         |                               |                | 0,67          | 2,37              | 2,37             |

### Formula abc (Fabc)

| Tablet    | Serapan | Kadar<br>( $\mu\text{g/ml}$ ) | Jumlah<br>(mg) | Bobot<br>(mg) | Kandungan<br>(mg) | Kandungan<br>(%) |
|-----------|---------|-------------------------------|----------------|---------------|-------------------|------------------|
| 1         | 0,657   | 14,53                         | 24,21          | 407           | 49,27             | 97,23            |
| 2         | 0,626   | 13,82                         | 23,03          | 406           | 46,76             | 92,28            |
| 3         | 0,653   | 14,44                         | 24,06          | 411           | 49,44             | 97,57            |
| 4         | 0,641   | 14,16                         | 23,60          | 412           | 48,62             | 95,96            |
| 5         | 0,635   | 14,03                         | 23,38          | 407           | 47,57             | 93,88            |
| 6         | 0,651   | 14,39                         | 23,98          | 408           | 48,92             | 96,55            |
| 7         | 0,668   | 14,78                         | 24,63          | 406           | 49,99             | 98,67            |
| 8         | 0,635   | 14,03                         | 23,38          | 410           | 47,92             | 94,57            |
| 9         | 0,632   | 13,96                         | 23,26          | 405           | 47,10             | 92,96            |
| 10        | 0,636   | 14,05                         | 23,41          | 404           | 47,29             | 93,34            |
| Rata-rata |         |                               |                | 407,6         | 48,29             | 95,30            |
| SD        |         |                               |                | 2,63          | 1,11              | 2,19             |
| RSD       |         |                               |                | 0,65          | 2,30              | 2,30             |

Keterangan :

$$\text{Kadar} = \frac{(\text{serapan} - 0,0193)}{0,0439}, \text{ Jumlah} = \text{kadar}/1000 \times 10/0,3 \times 50 \text{ ml}$$

$$\text{Kandungan kaptopril dalam tablet} = \frac{(\text{bobot tablet})}{(\text{bobot sampel})} \times \text{jumlah}, \text{ bobot sampel} = 200 \text{ mg}$$

$$\% \text{ Kandungan kaptopril dalam tablet} = \left( \frac{\text{kandungan}}{\text{hasil penetapan kadar}} \right) \times 100\%$$

## Lampiran 5. Uji disolusi

### Formula 1 (F1)

#### Replikasi 1

Bobot tablet = 403 mg (mengandung kaptopril 49,22 mg)

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,164   | 1  | 3,296  | 3,296                                | 2,967          | 0,00            | 0,00                     | 2,97                | <b>6,03</b>     |
| 15               | 0,379   | 1  | 8,194  | 8,194                                | 7,374          | 0,03            | 0,03                     | 7,41                | <b>15,05</b>    |
| 30               | 0,568   | 1  | 12,499   | 12,499                               | 11,249         | 0,08            | 0,11                     | 11,36               | <b>23,09</b>    |
| 60               | 0,392   | 2  | 8,490  | 16,979                               | 15,282         | 0,12            | 0,24                     | 15,52               | <b>31,53</b>    |
| 90               | 0,473   | 2  | 10,335   | 20,670                               | 18,603         | 0,17            | 0,41                     | 19,01               | <b>38,63</b>    |
| 120              | 0,612   | 2  | 13,501   | 27,002                               | 24,302         | 0,21            | 0,62                     | 24,92               | <b>50,63</b>    |
| 180              | 0,516   | 3  | 11,314   | 33,943                               | 30,549         | 0,27            | 0,89                     | 31,44               | <b>63,87</b>    |
| 240              | 0,556   | 3  | 12,226   | 36,677                               | 33,009         | 0,34            | 1,23                     | 34,23               | <b>69,55</b>    |
| 300              | 0,610   | 3  | 13,456   | 40,367                               | 36,330         | 0,37            | 1,59                     | 37,92               | <b>77,05</b>    |
| 360              | 0,659   | 3  | 14,572   | 43,715                               | 39,344         | 0,40            | 2,00                     | 41,34               | <b>83,99</b>    |

Kecepatan pelepasan = 0,1035 mg/menit

Koefisien korelasi = 0,968

#### Replikasi 2

Bobot tablet = 404 mg (mengandung kaptopril 49,34 mg)

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,159   | 1  | 3,182  | 3,182                                | 2,864          | 0,00            | 0,00                     | 2,86                | <b>5,80</b>     |
| 15               | 0,371   | 1  | 8,011  | 8,011                                | 7,210          | 0,03            | 0,03                     | 7,24                | <b>14,68</b>    |
| 30               | 0,520   | 1  | 11,405   | 11,405                               | 10,265         | 0,08            | 0,11                     | 10,38               | <b>21,03</b>    |
| 60               | 0,364   | 2  | 7,852  | 15,704                               | 14,133         | 0,11            | 0,23                     | 14,36               | <b>29,10</b>    |
| 90               | 0,489   | 2  | 10,699   | 21,399                               | 19,259         | 0,16            | 0,38                     | 19,64               | <b>39,81</b>    |
| 120              | 0,594   | 2  | 13,091   | 26,182                               | 23,564         | 0,21            | 0,60                     | 24,16               | <b>48,97</b>    |
| 180              | 0,498   | 3  | 10,904   | 32,713                               | 29,442         | 0,26            | 0,86                     | 30,30               | <b>61,41</b>    |
| 240              | 0,561   | 3  | 12,339   | 37,018                               | 33,316         | 0,33            | 1,19                     | 34,50               | <b>69,93</b>    |
| 300              | 0,601   | 3  | 13,251   | 39,752                               | 35,777         | 0,37            | 1,56                     | 37,33               | <b>75,66</b>    |
| 360              | 0,657   | 3  | 14,526   | 43,579                               | 39,221         | 0,40            | 1,95                     | 41,17               | <b>83,45</b>    |

Kecepatan pelepasan = 0,1040 mg/menit

Koefisien korelasi = 0,971

**Replikasi 3**

Bobot tablet = 405 mg (mengandung kaptopril 49,46 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,161   | 1  | 3,228                                    | 3,228                             | 2,905       | 0,00         | 0,00               | 2,91             | <b>5,87</b>  |
| 15            | 0,385   | 1  | 8,330                                    | 8,330                             | 7,497       | 0,03         | 0,03               | 7,53             | <b>15,22</b> |
| 30            | 0,550   | 1  | 12,089                                   | 12,089                            | 10,880      | 0,08         | 0,12               | 11,00            | <b>22,23</b> |
| 60            | 0,399   | 2  | 8,649                                    | 17,298                            | 15,569      | 0,12         | 0,24               | 15,81            | <b>31,96</b> |
| 90            | 0,499   | 2  | 10,927                                   | 21,854                            | 19,669      | 0,17         | 0,41               | 20,08            | <b>40,59</b> |
| 120           | 0,623   | 2  | 13,752                                   | 27,503                            | 24,753      | 0,22         | 0,63               | 25,38            | <b>51,32</b> |
| 180           | 0,509   | 3  | 11,155                                   | 33,465                            | 30,118      | 0,28         | 0,90               | 31,02            | <b>62,72</b> |
| 240           | 0,568   | 3  | 12,499                                   | 37,497                            | 33,747      | 0,33         | 1,24               | 34,98            | <b>70,73</b> |
| 300           | 0,613   | 3  | 13,524                                   | 40,572                            | 36,515      | 0,37         | 1,61               | 38,13            | <b>77,09</b> |
| 360           | 0,668   | 3  | 14,777                                   | 44,330                            | 39,897      | 0,41         | 2,02               | 41,92            | <b>84,75</b> |

Kecepatan pelepasan = 0,1047 mg/menit

Koefisien korelasi = 0,968

**Formula a (Fa)****Replikasi 1**

Bobot tablet = 404 mg (mengandung kaptopril 49,97 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,165   | 1  | 3,319                                    | 3,319                             | 2,987       | 0,00         | 0,00               | 2,99             | <b>5,98</b>  |
| 15            | 0,348   | 1  | 7,487                                    | 7,487                             | 6,739       | 0,03         | 0,03               | 6,77             | <b>13,55</b> |
| 30            | 0,483   | 1  | 10,563                                   | 10,563                            | 9,506       | 0,07         | 0,11               | 9,61             | <b>19,24</b> |
| 60            | 0,340   | 2  | 7,305                                    | 14,610                            | 13,149      | 0,11         | 0,21               | 13,36            | <b>26,74</b> |
| 90            | 0,390   | 2  | 8,444                                    | 16,888                            | 15,200      | 0,15         | 0,36               | 15,56            | <b>31,14</b> |
| 120           | 0,481   | 2  | 10,517                                   | 21,034                            | 18,931      | 0,17         | 0,53               | 19,46            | <b>38,94</b> |
| 180           | 0,416   | 3  | 9,036                                    | 27,109                            | 24,398      | 0,21         | 0,74               | 25,14            | <b>50,31</b> |
| 240           | 0,468   | 3  | 10,221                                   | 30,663                            | 27,597      | 0,27         | 1,01               | 28,61            | <b>57,25</b> |
| 300           | 0,530   | 3  | 11,633                                   | 34,900                            | 31,410      | 0,31         | 1,32               | 32,73            | <b>65,49</b> |
| 360           | 0,560   | 3  | 12,317                                   | 36,950                            | 33,255      | 0,35         | 1,67               | 34,92            | <b>69,88</b> |

Kecepatan pelepasan = 0,0870 mg/menit

Koefisien korelasi = 0,979

**Replikasi 2****Bobot tablet = 405 mg (mengandung kaptopril 50,10 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,113   | 1  | 2,134  | 2,134                                | 1,921          | 0,00            | 0,00                     | 1,92                | <b>3,83</b>     |
| 15               | 0,336   | 1  | 7,214  | 7,214                                | 6,493          | 0,02            | 0,02                     | 6,51                | <b>13,00</b>    |
| 30               | 0,518   | 1  | 11,360   | 11,360                               | 10,224         | 0,07            | 0,09                     | 10,32               | <b>20,59</b>    |
| 60               | 0,342   | 2  | 7,351  | 14,702                               | 13,231         | 0,11            | 0,21                     | 13,44               | <b>26,82</b>    |
| 90               | 0,410   | 2  | 8,900  | 17,800                               | 16,020         | 0,15            | 0,35                     | 16,37               | <b>32,68</b>    |
| 120              | 0,493   | 2  | 10,790   | 21,581                               | 19,423         | 0,18            | 0,53                     | 19,95               | <b>39,83</b>    |
| 180              | 0,415   | 3  | 9,014  | 27,041                               | 24,337         | 0,22            | 0,75                     | 25,08               | <b>50,07</b>    |
| 240              | 0,477   | 3  | 10,426   | 31,278                               | 28,150         | 0,27            | 1,02                     | 29,17               | <b>58,22</b>    |
| 300              | 0,520   | 3  | 11,405   | 34,216                               | 30,795         | 0,31            | 1,33                     | 32,13               | <b>64,12</b>    |
| 360              | 0,548   | 3  | 12,043   | 36,130                               | 32,517         | 0,34            | 1,67                     | 34,19               | <b>68,24</b>    |

Kecepatan pelepasan = 0,0856 mg/menit

Koefisien korelasi = 0,968

**Replikasi 3****Bobot tablet = 403 mg (mengandung kaptopril 49,85 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,117   | 1  | 2,226  | 2,226                                | 2,003          | 0,00            | 0,00                     | 2,00                | <b>4,02</b>     |
| 15               | 0,286   | 1  | 6,075  | 6,075                                | 5,468          | 0,02            | 0,02                     | 5,49                | <b>11,01</b>    |
| 30               | 0,402   | 1  | 8,718  | 8,718                                | 7,846          | 0,06            | 0,08                     | 7,93                | <b>15,91</b>    |
| 60               | 0,301   | 2  | 6,417  | 12,834                               | 11,550         | 0,09            | 0,17                     | 11,72               | <b>23,51</b>    |
| 90               | 0,398   | 2  | 8,626  | 17,253                               | 15,528         | 0,13            | 0,30                     | 15,83               | <b>31,75</b>    |
| 120              | 0,501   | 2  | 10,973   | 21,945                               | 19,751         | 0,17            | 0,47                     | 20,22               | <b>40,57</b>    |
| 180              | 0,415   | 3  | 9,014  | 27,041                               | 24,337         | 0,22            | 0,69                     | 25,03               | <b>50,21</b>    |
| 240              | 0,467   | 3  | 10,198   | 30,595                               | 27,535         | 0,27            | 0,96                     | 28,50               | <b>57,16</b>    |
| 300              | 0,496   | 3  | 10,859   | 32,576                               | 29,319         | 0,31            | 1,27                     | 30,59               | <b>61,36</b>    |
| 360              | 0,544   | 3  | 11,952   | 35,856                               | 32,271         | 0,33            | 1,59                     | 33,86               | <b>67,93</b>    |

Kecepatan pelepasan = 0,0871 mg/menit

Koefisien korelasi = 0,969

### Formula b (Fb)

#### Replikasi 1

Bobot tablet = 403 mg (mengandung kaptopril 48,06 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,223   | 1  | 4,640                                    | 4,640                             | 4,176       | 0,00         | 0,00               | 4,18             | <b>8,69</b>  |
| 15            | 0,451   | 1  | 9,834                                    | 9,834                             | 8,850       | 0,05         | 0,05               | 8,90             | <b>18,51</b> |
| 30            | 0,542   | 1  | 11,907                                   | 11,907                            | 10,716      | 0,10         | 0,14               | 10,86            | <b>22,60</b> |
| 60            | 0,435   | 2  | 9,469                                    | 18,938                            | 17,045      | 0,12         | 0,26               | 17,31            | <b>36,01</b> |
| 90            | 0,566   | 2  | 12,453                                   | 24,907                            | 22,416      | 0,19         | 0,45               | 22,87            | <b>47,58</b> |
| 120           | 0,678   | 2  | 15,005                                   | 30,009                            | 27,008      | 0,25         | 0,70               | 27,71            | <b>57,66</b> |
| 180           | 0,538   | 3  | 11,815                                   | 35,446                            | 31,902      | 0,30         | 1,00               | 32,90            | <b>68,46</b> |
| 240           | 0,598   | 3  | 13,182                                   | 39,547                            | 35,592      | 0,35         | 1,36               | 36,95            | <b>76,88</b> |
| 300           | 0,657   | 3  | 14,526                                   | 43,579                            | 39,221      | 0,40         | 1,75               | 40,97            | <b>85,25</b> |
| 360           | 0,715   | 3  | 15,847                                   | 47,542                            | 42,788      | 0,44         | 2,19               | 44,98            | <b>93,58</b> |

Kecepatan pelepasan = 0,1101 mg/menit

Koefisien korelasi = 0,968

#### Replikasi 2

Bobot tablet = 405 mg (mengandung kaptopril 48,30 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,246   | 1  | 5,164                                    | 5,164                             | 4,648       | 0,00         | 0,00               | 4,65             | <b>9,62</b>  |
| 15            | 0,413   | 1  | 8,968                                    | 8,968                             | 8,071       | 0,05         | 0,05               | 8,12             | <b>16,82</b> |
| 30            | 0,576   | 1  | 12,681                                   | 12,681                            | 11,413      | 0,09         | 0,14               | 11,55            | <b>23,92</b> |
| 60            | 0,389   | 2  | 8,421                                    | 16,843                            | 15,159      | 0,13         | 0,27               | 15,43            | <b>31,94</b> |
| 90            | 0,512   | 2  | 11,223                                   | 22,446                            | 20,202      | 0,17         | 0,44               | 20,64            | <b>42,73</b> |
| 120           | 0,602   | 2  | 13,273                                   | 26,547                            | 23,892      | 0,22         | 0,66               | 24,55            | <b>50,83</b> |
| 180           | 0,489   | 3  | 10,699                                   | 32,098                            | 28,888      | 0,27         | 0,93               | 29,81            | <b>61,73</b> |
| 240           | 0,561   | 3  | 12,339                                   | 37,018                            | 33,316      | 0,32         | 1,25               | 34,56            | <b>71,56</b> |
| 300           | 0,654   | 3  | 14,458                                   | 43,374                            | 39,036      | 0,37         | 1,62               | 40,65            | <b>84,17</b> |
| 360           | 0,703   | 3  | 15,574                                   | 46,722                            | 42,050      | 0,43         | 2,05               | 44,10            | <b>91,31</b> |

Kecepatan pelepasan = 0,1078 mg/menit

Koefisien korelasi = 0,984

**Replikasi 3****Bobot tablet = 404 mg (mengandung kaptopril 48,18 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,254   | 1  | 5,346  | 5,346                                | 4,812          | 0,00            | 0,00                     | 4,81                | <b>9,99</b>     |
| 15               | 0,431   | 1  | 9,378  | 9,378                                | 8,440          | 0,05            | 0,05                     | 8,49                | <b>17,63</b>    |
| 30               | 0,559   | 1  | 12,294   | 12,294                               | 11,064         | 0,09            | 0,15                     | 11,21               | <b>23,27</b>    |
| 60               | 0,428   | 2  | 9,310  | 18,620                               | 16,758         | 0,12            | 0,27                     | 17,03               | <b>35,34</b>    |
| 90               | 0,554   | 2  | 12,180   | 24,360                               | 21,924         | 0,19            | 0,46                     | 22,38               | <b>46,45</b>    |
| 120              | 0,634   | 2  | 14,002   | 28,005                               | 25,204         | 0,24            | 0,70                     | 25,90               | <b>53,77</b>    |
| 180              | 0,521   | 3  | 11,428   | 34,285                               | 30,856         | 0,28            | 0,98                     | 31,84               | <b>66,08</b>    |
| 240              | 0,628   | 3  | 13,866   | 41,597                               | 37,437         | 0,34            | 1,32                     | 38,76               | <b>80,45</b>    |
| 300              | 0,674   | 3  | 14,913   | 44,740                               | 40,266         | 0,42            | 1,74                     | 42,01               | <b>87,18</b>    |
| 360              | 0,712   | 3  | 15,779   | 47,337                               | 42,603         | 0,45            | 2,19                     | 44,79               | <b>92,96</b>    |

Kecepatan pelepasan = 0,1120 mg/menit

Koefisien korelasi = 0,976

**Formula ab (Fab)****Replikasi 1****Bobot tablet = 406 mg (mengandung kaptopril 51,51 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,157   | 1  | 3,137  | 3,137                                | 2,823          | 0,00            | 0,00                     | 2,82                | <b>5,59</b>     |
| 15               | 0,339   | 1  | 7,282  | 7,282                                | 6,554          | 0,03            | 0,03                     | 6,59                | <b>13,04</b>    |
| 30               | 0,401   | 1  | 8,695  | 8,695                                | 7,825          | 0,07            | 0,10                     | 7,93                | <b>15,70</b>    |
| 60               | 0,337   | 2  | 7,237  | 14,474                               | 13,026         | 0,09            | 0,19                     | 13,22               | <b>26,17</b>    |
| 90               | 0,438   | 2  | 9,538  | 19,075                               | 17,168         | 0,14            | 0,34                     | 17,50               | <b>34,65</b>    |
| 120              | 0,546   | 2  | 11,998   | 23,995                               | 21,596         | 0,19            | 0,53                     | 22,12               | <b>43,80</b>    |
| 180              | 0,447   | 3  | 9,743  | 29,228                               | 26,305         | 0,24            | 0,77                     | 27,07               | <b>53,60</b>    |
| 240              | 0,499   | 3  | 10,927   | 32,781                               | 29,503         | 0,29            | 1,06                     | 30,56               | <b>60,51</b>    |
| 300              | 0,539   | 3  | 11,838   | 35,515                               | 31,963         | 0,33            | 1,39                     | 33,35               | <b>66,03</b>    |
| 360              | 0,614   | 3  | 13,547   | 40,640                               | 36,576         | 0,36            | 1,74                     | 38,32               | <b>75,86</b>    |

Kecepatan pelepasan = 0,0955 mg/menit

Koefisien korelasi = 0,975

**Replikasi 2****Bobot tablet = 405 mg (mengandung kaptopril 51,38 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,230   | 1  | 4,800  | 4,800                                | 4,320          | 0,00            | 0,00                     | 4,32                | <b>8,57</b>     |
| 15               | 0,313   | 1  | 6,690  | 6,690                                | 6,021          | 0,05            | 0,05                     | 6,07                | <b>12,05</b>    |
| 30               | 0,394   | 1  | 8,535  | 8,535                                | 7,682          | 0,07            | 0,11                     | 7,80                | <b>15,48</b>    |
| 60               | 0,342   | 2  | 7,351  | 14,702                               | 13,231         | 0,09            | 0,20                     | 13,43               | <b>26,66</b>    |
| 90               | 0,466   | 2  | 10,175   | 20,351                               | 18,316         | 0,15            | 0,35                     | 18,66               | <b>37,04</b>    |
| 120              | 0,545   | 2  | 11,975   | 23,950                               | 21,555         | 0,20            | 0,55                     | 22,11               | <b>43,88</b>    |
| 180              | 0,422   | 3  | 9,173  | 27,519                               | 24,767         | 0,24            | 0,79                     | 25,56               | <b>50,73</b>    |
| 240              | 0,481   | 3  | 10,517   | 31,551                               | 28,396         | 0,28            | 1,07                     | 29,46               | <b>58,48</b>    |
| 300              | 0,553   | 3  | 12,157   | 36,472                               | 32,824         | 0,32            | 1,38                     | 34,21               | <b>67,89</b>    |
| 360              | 0,612   | 3  | 13,501   | 40,503                               | 36,453         | 0,36            | 1,75                     | 38,20               | <b>75,82</b>    |

Kecepatan pelepasan = 0,0937 mg/menit

Koefisien korelasi = 0,978

**Replikasi 3****Bobot tablet = 406 mg (mengandung kaptopril 51,51 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,172   | 1  | 3,478  | 3,478                                | 3,131          | 0,00            | 0,00                     | 3,13                | <b>6,08</b>     |
| 15               | 0,296   | 1  | 6,303  | 6,303                                | 5,673          | 0,03            | 0,03                     | 5,71                | <b>11,08</b>    |
| 30               | 0,386   | 1  | 8,353  | 8,353                                | 7,518          | 0,06            | 0,10                     | 7,62                | <b>14,78</b>    |
| 60               | 0,332   | 2  | 7,123  | 14,246                               | 12,821         | 0,08            | 0,18                     | 13,00               | <b>25,24</b>    |
| 90               | 0,455   | 2  | 9,925  | 19,850                               | 17,865         | 0,14            | 0,32                     | 18,19               | <b>35,31</b>    |
| 120              | 0,533   | 2  | 11,702   | 23,403                               | 21,063         | 0,20            | 0,52                     | 21,59               | <b>41,90</b>    |
| 180              | 0,443   | 3  | 9,651  | 28,954                               | 26,059         | 0,23            | 0,76                     | 26,82               | <b>52,06</b>    |
| 240              | 0,516   | 3  | 11,314   | 33,943                               | 30,549         | 0,29            | 1,05                     | 31,59               | <b>61,34</b>    |
| 300              | 0,594   | 3  | 13,091   | 39,273                               | 35,346         | 0,34            | 1,39                     | 36,73               | <b>71,31</b>    |
| 360              | 0,639   | 3  | 14,116   | 42,349                               | 38,114         | 0,39            | 1,78                     | 39,89               | <b>77,44</b>    |

Kecepatan pelepasan = 0,1032 mg/menit

Koefisien korelasi = 0,983

### Formula c (Fc)

#### Replikasi 1

Bobot tablet = 405 mg (mengandung kaptopril 49,90 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,176   | 1  | 3,569                                    | 3,569                             | 3,213       | 0,00         | 0,00               | 3,21             | <b>6,44</b>  |
| 15            | 0,376   | 1  | 8,125                                    | 8,125                             | 7,313       | 0,04         | 0,04               | 7,35             | <b>14,73</b> |
| 30            | 0,622   | 1  | 13,729                                   | 13,729                            | 12,356      | 0,08         | 0,12               | 12,47            | <b>25,00</b> |
| 60            | 0,348   | 2  | 7,487                                    | 14,975                            | 13,477      | 0,14         | 0,25               | 13,73            | <b>27,52</b> |
| 90            | 0,436   | 2  | 9,492                                    | 18,984                            | 17,086      | 0,15         | 0,40               | 17,49            | <b>35,05</b> |
| 120           | 0,523   | 2  | 11,474                                   | 22,948                            | 20,653      | 0,19         | 0,59               | 21,25            | <b>42,58</b> |
| 180           | 0,648   | 2  | 14,321                                   | 28,642                            | 25,778      | 0,23         | 0,82               | 26,60            | <b>53,31</b> |
| 240           | 0,455   | 3  | 9,925                                    | 29,774                            | 26,797      | 0,29         | 1,11               | 27,91            | <b>55,93</b> |
| 300           | 0,528   | 3  | 11,588                                   | 34,763                            | 31,287      | 0,30         | 1,41               | 32,69            | <b>65,52</b> |
| 360           | 0,598   | 3  | 13,182                                   | 39,547                            | 35,592      | 0,35         | 1,76               | 37,35            | <b>74,84</b> |

Kecepatan pelepasan = 0,0865 mg/menit

Koefisien korelasi = 0,972

#### Replikasi 2

Bobot tablet = 404 mg (mengandung kaptopril 49,80 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,180   | 1  | 3,661                                    | 3,661                             | 3,295       | 0,00         | 0,00               | 3,29             | <b>6,62</b>  |
| 15            | 0,439   | 1  | 9,560                                    | 9,560                             | 8,604       | 0,04         | 0,04               | 8,64             | <b>17,35</b> |
| 30            | 0,571   | 1  | 12,567                                   | 12,567                            | 11,310      | 0,10         | 0,13               | 11,44            | <b>22,98</b> |
| 60            | 0,826   | 1  | 18,376                                   | 18,376                            | 16,538      | 0,13         | 0,26               | 16,80            | <b>33,73</b> |
| 90            | 0,485   | 2  | 10,608                                   | 21,216                            | 19,095      | 0,18         | 0,44               | 19,54            | <b>39,23</b> |
| 120           | 0,558   | 2  | 12,271                                   | 24,542                            | 22,088      | 0,21         | 0,65               | 22,74            | <b>45,67</b> |
| 180           | 0,650   | 2  | 14,367                                   | 28,733                            | 25,860      | 0,25         | 0,90               | 26,76            | <b>53,73</b> |
| 240           | 0,502   | 3  | 10,995                                   | 32,986                            | 29,688      | 0,29         | 1,19               | 30,87            | <b>62,00</b> |
| 300           | 0,577   | 3  | 12,704                                   | 38,112                            | 34,300      | 0,33         | 1,52               | 35,82            | <b>71,92</b> |
| 360           | 0,632   | 3  | 13,957                                   | 41,870                            | 37,683      | 0,38         | 1,90               | 39,58            | <b>79,48</b> |

Kecepatan pelepasan = 0,0926 mg/menit

Koefisien korelasi = 0,974

**Replikasi 3****Bobot tablet = 403 mg (mengandung kaptopril 49,70 mg)**

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,168   | 1  | 3,387                                    | 3,387                             | 3,049       | 0,00         | 0,00               | 3,05             | <b>6,13</b>  |
| 15            | 0,426   | 1  | 9,264                                    | 9,264                             | 8,338       | 0,03         | 0,03               | 8,37             | <b>16,84</b> |
| 30            | 0,634   | 1  | 14,002                                   | 14,002                            | 12,602      | 0,09         | 0,13               | 12,73            | <b>25,61</b> |
| 60            | 0,792   | 1  | 17,601                                   | 17,601                            | 15,841      | 0,14         | 0,27               | 16,11            | <b>32,41</b> |
| 90            | 0,461   | 2  | 10,062                                   | 20,123                            | 18,111      | 0,18         | 0,44               | 18,55            | <b>37,33</b> |
| 120           | 0,539   | 2  | 11,838                                   | 23,677                            | 21,309      | 0,20         | 0,64               | 21,95            | <b>44,17</b> |
| 180           | 0,643   | 2  | 14,207                                   | 28,415                            | 25,573      | 0,24         | 0,88               | 26,45            | <b>53,23</b> |
| 240           | 0,469   | 3  | 10,244                                   | 30,731                            | 27,658      | 0,28         | 1,16               | 28,82            | <b>57,99</b> |
| 300           | 0,565   | 3  | 12,431                                   | 37,292                            | 33,562      | 0,31         | 1,47               | 35,03            | <b>70,49</b> |
| 360           | 0,591   | 3  | 13,023                                   | 39,068                            | 35,162      | 0,37         | 1,84               | 37,01            | <b>74,46</b> |

Kecepatan pelepasan = 0,0864 mg/menit

Koefisien korelasi = 0,967

**Formula ac (Fac)****Replikasi 1****Bobot tablet = 404 mg (mengandung kaptopril 49,85 mg)**

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,177   | 1  | 3,592                                    | 3,592                             | 3,233       | 0,00         | 0,00               | 3,23             | <b>6,49</b>  |
| 15            | 0,282   | 1  | 5,984                                    | 5,984                             | 5,386       | 0,04         | 0,04               | 5,42             | <b>10,88</b> |
| 30            | 0,385   | 1  | 8,330                                    | 8,330                             | 7,497       | 0,06         | 0,10               | 7,59             | <b>15,23</b> |
| 60            | 0,611   | 1  | 13,478                                   | 13,478                            | 12,131      | 0,08         | 0,18               | 12,31            | <b>24,69</b> |
| 90            | 0,737   | 1  | 16,349                                   | 16,349                            | 14,714      | 0,13         | 0,31               | 15,03            | <b>30,15</b> |
| 120           | 0,416   | 2  | 9,036                                    | 18,073                            | 16,266      | 0,16         | 0,48               | 16,74            | <b>33,59</b> |
| 180           | 0,488   | 2  | 10,677                                   | 21,353                            | 19,218      | 0,18         | 0,66               | 19,88            | <b>39,87</b> |
| 240           | 0,381   | 3  | 8,239                                    | 24,718                            | 22,246      | 0,21         | 0,87               | 23,12            | <b>46,37</b> |
| 300           | 0,470   | 3  | 10,267                                   | 30,800                            | 27,720      | 0,25         | 1,12               | 28,84            | <b>57,85</b> |
| 360           | 0,522   | 3  | 11,451                                   | 34,353                            | 30,918      | 0,31         | 1,43               | 32,34            | <b>64,88</b> |

Kecepatan pelepasan = 0,0770 mg/menit

Koefisien korelasi = 0,985

**Replikasi 2****Bobot tablet = 405 mg (mengandung kaptopril 49,98 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,181   | 1  | 3,683  | 3,683                                | 3,315          | 0,00            | 0,00                     | 3,32                | <b>6,63</b>     |
| 15               | 0,380   | 1  | 8,216  | 8,216                                | 7,395          | 0,04            | 0,04                     | 7,43                | <b>14,87</b>    |
| 30               | 0,478   | 1  | 10,449   | 10,449                               | 9,404          | 0,08            | 0,12                     | 9,52                | <b>19,05</b>    |
| 60               | 0,703   | 1  | 15,574   | 15,574                               | 14,017         | 0,10            | 0,22                     | 14,24               | <b>28,49</b>    |
| 90               | 0,759   | 1  | 16,850   | 16,850                               | 15,165         | 0,16            | 0,38                     | 15,54               | <b>31,10</b>    |
| 120              | 0,431   | 2  | 9,378  | 18,756                               | 16,881         | 0,17            | 0,55                     | 17,43               | <b>34,87</b>    |
| 180              | 0,516   | 2  | 11,314   | 22,629                               | 20,366         | 0,19            | 0,74                     | 21,10               | <b>42,22</b>    |
| 240              | 0,390   | 3  | 8,444  | 25,333                               | 22,799         | 0,23            | 0,96                     | 23,76               | <b>47,54</b>    |
| 300              | 0,470   | 3  | 10,267   | 30,800                               | 27,720         | 0,25            | 1,21                     | 28,93               | <b>57,89</b>    |
| 360              | 0,518   | 3  | 11,360   | 34,080                               | 30,672         | 0,31            | 1,52                     | 32,19               | <b>64,42</b>    |

Kecepatan pelepasan = 0,0728 mg/menit

Koefisien korelasi = 0,978

**Replikasi 3****Bobot tablet = 403 mg (mengandung kaptopril 49,73 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,172   | 1  | 3,478  | 3,478                                | 3,131          | 0,00            | 0,00                     | 3,13                | <b>6,30</b>     |
| 15               | 0,301   | 1  | 6,417  | 6,417                                | 5,775          | 0,03            | 0,03                     | 5,81                | <b>11,68</b>    |
| 30               | 0,442   | 1  | 9,629  | 9,629                                | 8,666          | 0,06            | 0,10                     | 8,76                | <b>17,62</b>    |
| 60               | 0,572   | 1  | 12,590   | 12,590                               | 11,331         | 0,10            | 0,20                     | 11,53               | <b>23,18</b>    |
| 90               | 0,734   | 1  | 16,280   | 16,280                               | 14,652         | 0,13            | 0,32                     | 14,97               | <b>30,11</b>    |
| 120              | 0,423   | 2  | 9,196  | 18,392                               | 16,553         | 0,16            | 0,48                     | 17,04               | <b>34,26</b>    |
| 180              | 0,485   | 2  | 10,608   | 21,216                               | 19,095         | 0,18            | 0,67                     | 19,76               | <b>39,74</b>    |
| 240              | 0,390   | 3  | 8,444  | 25,333                               | 22,799         | 0,21            | 0,88                     | 23,68               | <b>47,62</b>    |
| 300              | 0,464   | 3  | 10,130   | 30,390                               | 27,351         | 0,25            | 1,13                     | 28,48               | <b>57,28</b>    |
| 360              | 0,539   | 3  | 11,838   | 35,515                               | 31,963         | 0,30            | 1,44                     | 33,40               | <b>67,16</b>    |

Kecepatan pelepasan = 0,0781 mg/menit

Koefisien korelasi = 0,987

### Formula bc (Fbc)

#### Replikasi 1

Bobot tablet = 403 mg (mengandung kaptopril 48,27 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,200   | 1  | 4,116                                    | 4,116                             | 3,705       | 0,00         | 0,00               | 3,70             | <b>7,67</b>  |
| 15            | 0,351   | 1  | 7,556                                    | 7,556                             | 6,800       | 0,04         | 0,04               | 6,84             | <b>14,17</b> |
| 30            | 0,526   | 1  | 11,542                                   | 11,542                            | 10,388      | 0,08         | 0,12               | 10,50            | <b>21,76</b> |
| 60            | 0,306   | 2  | 6,531                                    | 13,062                            | 11,755      | 0,12         | 0,23               | 11,99            | <b>24,83</b> |
| 90            | 0,419   | 2  | 9,105                                    | 18,210                            | 16,389      | 0,13         | 0,36               | 16,75            | <b>34,70</b> |
| 120           | 0,484   | 2  | 10,585                                   | 21,171                            | 19,054      | 0,18         | 0,54               | 19,60            | <b>40,60</b> |
| 180           | 0,355   | 3  | 7,647                                    | 22,941                            | 20,647      | 0,21         | 0,76               | 21,40            | <b>44,34</b> |
| 240           | 0,411   | 3  | 8,923                                    | 26,768                            | 24,091      | 0,23         | 0,99               | 25,08            | <b>51,95</b> |
| 300           | 0,471   | 3  | 10,289                                   | 30,868                            | 27,781      | 0,27         | 1,25               | 29,03            | <b>60,15</b> |
| 360           | 0,573   | 3  | 12,613                                   | 37,838                            | 34,054      | 0,31         | 1,56               | 35,62            | <b>73,79</b> |

Kecepatan pelepasan = 0,0791 mg/menit

Koefisien korelasi = 0,980

#### Replikasi 2

Bobot tablet = 405 mg (mengandung kaptopril 48,51 mg)

| Waktu (menit) | Serapan | Fp | Kadar sampel ( $\mu\text{g}/\text{ml}$ ) | Kadar ( $\mu\text{g}/\text{ml}$ ) | Jumlah (mg) | Koreksi (mg) | Total koreksi (mg) | Terdisolusi (mg) | Disolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|------------------|--------------|
| 5             | 0,176   | 1  | 3,569                                    | 3,569                             | 3,213       | 0,00         | 0,00               | 3,21             | <b>6,62</b>  |
| 15            | 0,383   | 1  | 8,285                                    | 8,285                             | 7,456       | 0,04         | 0,04               | 7,49             | <b>15,44</b> |
| 30            | 0,514   | 1  | 11,269                                   | 11,269                            | 10,142      | 0,08         | 0,12               | 10,26            | <b>21,15</b> |
| 60            | 0,622   | 1  | 13,729                                   | 13,729                            | 12,356      | 0,11         | 0,23               | 12,59            | <b>25,95</b> |
| 90            | 0,374   | 2  | 8,080                                    | 16,159                            | 14,544      | 0,14         | 0,37               | 14,91            | <b>30,74</b> |
| 120           | 0,462   | 2  | 10,084                                   | 20,169                            | 18,152      | 0,16         | 0,53               | 18,68            | <b>38,51</b> |
| 180           | 0,376   | 3  | 8,125                                    | 24,376                            | 21,938      | 0,20         | 0,73               | 22,67            | <b>46,73</b> |
| 240           | 0,437   | 3  | 9,515                                    | 28,544                            | 25,690      | 0,24         | 0,98               | 26,67            | <b>54,97</b> |
| 300           | 0,497   | 3  | 10,882                                   | 32,645                            | 29,380      | 0,29         | 1,26               | 30,64            | <b>63,16</b> |
| 360           | 0,565   | 3  | 12,431                                   | 37,292                            | 33,562      | 0,33         | 1,59               | 35,15            | <b>72,46</b> |

Kecepatan pelepasan = 0,0822 mg/menit

Koefisien korelasi = 0,987

**Replikasi 3****Bobot tablet = 404 mg (mengandung kaptopril 49,39 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,221   | 1  | 4,595  | 4,595                                | 4,135          | 0,00            | 0,00                     | 4,14                | <b>8,55</b>     |
| 15               | 0,413   | 1  | 8,968  | 8,968                                | 8,071          | 0,05            | 0,05                     | 8,12                | <b>16,77</b>    |
| 30               | 0,497   | 1  | 10,882   | 10,882                               | 9,793          | 0,09            | 0,14                     | 9,93                | <b>20,52</b>    |
| 60               | 0,616   | 1  | 13,592   | 13,592                               | 12,233         | 0,11            | 0,24                     | 12,48               | <b>25,79</b>    |
| 90               | 0,358   | 2  | 7,715  | 15,431                               | 13,887         | 0,14            | 0,38                     | 14,27               | <b>29,49</b>    |
| 120              | 0,444   | 2  | 9,674  | 19,349                               | 17,414         | 0,15            | 0,53                     | 17,95               | <b>37,09</b>    |
| 180              | 0,350   | 3  | 7,533  | 22,599                               | 20,339         | 0,19            | 0,73                     | 21,07               | <b>43,54</b>    |
| 240              | 0,407   | 3  | 8,831  | 26,494                               | 23,845         | 0,23            | 0,95                     | 24,80               | <b>51,25</b>    |
| 300              | 0,502   | 3  | 10,995   | 32,986                               | 29,688         | 0,26            | 1,22                     | 30,91               | <b>63,87</b>    |
| 360              | 0,561   | 3  | 12,339   | 37,018                               | 33,316         | 0,33            | 1,55                     | 34,87               | <b>72,05</b>    |

Kecepatan pelepasan = 0,0795 mg/menit

Koefisien korelasi = 0,992

**Formula abc (Fabc)****Replikasi 1****Bobot tablet = 406 mg (mengandung kaptopril 51,43 mg)**

| waktu<br>(menit) | serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,159   | 1  | 3,182  | 3,182                                | 2,864          | 0,00            | 0,00                     | 2,86                | <b>5,57</b>     |
| 15               | 0,211   | 1  | 4,367  | 4,367                                | 3,930          | 0,03            | 0,03                     | 3,96                | <b>7,70</b>     |
| 30               | 0,386   | 1  | 8,353  | 8,353                                | 7,518          | 0,04            | 0,08                     | 7,59                | <b>14,76</b>    |
| 60               | 0,264   | 2  | 5,574  | 11,148                               | 10,033         | 0,08            | 0,16                     | 10,19               | <b>19,82</b>    |
| 90               | 0,324   | 2  | 6,941  | 13,882                               | 12,493         | 0,11            | 0,27                     | 12,76               | <b>24,82</b>    |
| 120              | 0,399   | 2  | 8,649  | 17,298                               | 15,569         | 0,14            | 0,41                     | 15,98               | <b>31,07</b>    |
| 180              | 0,289   | 3  | 6,144  | 18,431                               | 16,587         | 0,17            | 0,58                     | 17,17               | <b>33,38</b>    |
| 240              | 0,356   | 3  | 7,670  | 23,009                               | 20,708         | 0,18            | 0,77                     | 21,47               | <b>41,76</b>    |
| 300              | 0,438   | 3  | 9,538  | 28,613                               | 25,751         | 0,23            | 1,00                     | 26,75               | <b>52,01</b>    |
| 360              | 0,491   | 3  | 10,745   | 32,235                               | 29,011         | 0,29            | 1,28                     | 30,29               | <b>58,90</b>    |

Kecepatan pelepasan = 0,0730 mg/menit

Koefisien korelasi = 0,987

**Replikasi 2****Bobot tablet = 405 mg (mengandung kaptopril 51,30 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,135   | 1  | 2,636  | 2,636                                | 2,372          | 0,00            | 0,00                     | 2,37                | <b>4,62</b>     |
| 15               | 0,213   | 1  | 4,412  | 4,412                                | 3,971          | 0,03            | 0,03                     | 4,00                | <b>7,79</b>     |
| 30               | 0,332   | 1  | 7,123  | 7,123                                | 6,411          | 0,04            | 0,07                     | 6,48                | <b>12,63</b>    |
| 60               | 0,228   | 2  | 4,754  | 9,508                                | 8,557          | 0,07            | 0,14                     | 8,70                | <b>16,96</b>    |
| 90               | 0,361   | 2  | 7,784  | 15,567                               | 14,010         | 0,10            | 0,24                     | 14,25               | <b>27,77</b>    |
| 120              | 0,416   | 2  | 9,036  | 18,073                               | 16,266         | 0,16            | 0,39                     | 16,66               | <b>32,47</b>    |
| 180              | 0,326   | 3  | 6,986  | 20,959                               | 18,863         | 0,18            | 0,57                     | 19,44               | <b>37,89</b>    |
| 240              | 0,341   | 3  | 7,328  | 21,984                               | 19,786         | 0,21            | 0,78                     | 20,57               | <b>40,09</b>    |
| 300              | 0,405   | 3  | 8,786  | 26,358                               | 23,722         | 0,22            | 1,00                     | 24,72               | <b>48,20</b>    |
| 360              | 0,508   | 3  | 11,132   | 33,396                               | 30,057         | 0,26            | 1,27                     | 31,32               | <b>61,06</b>    |

Kecepatan pelepasan = 0,0739 mg/menit

Koefisien korelasi = 0,976

**Replikasi 3****Bobot tablet = 406 mg (mengandung kaptopril 51,43 mg)**

| Waktu<br>(menit) | Serapan | Fp | Kadar<br>sampel<br>( $\mu\text{g}/\text{ml}$ ) | Kadar<br>( $\mu\text{g}/\text{ml}$ ) | Jumlah<br>(mg) | Koreksi<br>(mg) | Total<br>koreksi<br>(mg) | Terdisolusi<br>(mg) | Disolusi<br>(%) |
|------------------|---------|----|--|--------------------------------------|----------------|-----------------|--------------------------|---------------------|-----------------|
| 5                | 0,176   | 1  | 3,569  | 3,569                                | 3,213          | 0,00            | 0,00                     | 3,21                | <b>6,25</b>     |
| 15               | 0,275   | 1  | 5,825  | 5,825                                | 5,242          | 0,04            | 0,04                     | 5,28                | <b>10,26</b>    |
| 30               | 0,324   | 1  | 6,941  | 6,941                                | 6,247          | 0,06            | 0,09                     | 6,34                | <b>12,33</b>    |
| 60               | 0,207   | 2  | 4,276  | 8,551                                | 7,696          | 0,07            | 0,16                     | 7,86                | <b>15,28</b>    |
| 90               | 0,294   | 2  | 6,257  | 12,515                               | 11,263         | 0,09            | 0,25                     | 11,51               | <b>22,38</b>    |
| 120              | 0,369   | 2  | 7,966  | 15,932                               | 14,338         | 0,13            | 0,37                     | 14,71               | <b>28,61</b>    |
| 180              | 0,269   | 3  | 5,688  | 17,064                               | 15,357         | 0,16            | 0,53                     | 15,89               | <b>30,90</b>    |
| 240              | 0,338   | 3  | 7,260  | 21,779                               | 19,601         | 0,17            | 0,70                     | 20,31               | <b>39,48</b>    |
| 300              | 0,416   | 3  | 9,036  | 27,109                               | 24,398         | 0,22            | 0,92                     | 25,32               | <b>49,23</b>    |
| 360              | 0,500   | 3  | 10,950   | 32,850                               | 29,565         | 0,27            | 1,19                     | 30,76               | <b>59,80</b>    |

Kecepatan pelepasan = 0,0724 mg/menit

Koefisien korelasi = 0,993

### Rata-rata terdisolusi

| Waktu<br>(menit) | Rata-rata terdisolusi (%) |       |       |       |       |       |       |       |
|------------------|---------------------------|-------|-------|-------|-------|-------|-------|-------|
|                  | F1                        | Fa    | Fb    | Fab   | Fc    | Fac   | Fbc   | Fabc  |
| 5                | 5,90                      | 4,61  | 9,43  | 6,75  | 6,40  | 6,47  | 7,61  | 5,48  |
| 15               | 14,98                     | 12,52 | 17,65 | 12,06 | 16,31 | 12,48 | 15,46 | 8,59  |
| 30               | 22,12                     | 18,58 | 23,26 | 15,32 | 24,53 | 17,30 | 21,14 | 13,24 |
| 60               | 30,86                     | 25,69 | 34,43 | 26,02 | 31,22 | 25,45 | 25,52 | 17,35 |
| 90               | 39,68                     | 31,86 | 45,59 | 35,67 | 37,20 | 30,45 | 31,64 | 24,99 |
| 120              | 50,30                     | 39,78 | 54,09 | 43,19 | 44,14 | 34,24 | 38,73 | 30,72 |
| 180              | 62,67                     | 50,19 | 65,42 | 52,13 | 53,42 | 40,61 | 44,87 | 34,06 |
| 240              | 70,07                     | 57,54 | 76,30 | 60,11 | 58,64 | 47,18 | 52,72 | 40,44 |
| 300              | 76,60                     | 63,66 | 85,54 | 68,41 | 69,31 | 57,67 | 62,40 | 49,81 |
| 360              | 84,06                     | 68,69 | 92,62 | 76,38 | 76,26 | 65,49 | 72,77 | 59,92 |

### Simpangan baku jumlah obat yang terdisolusi

| Waktu<br>(menit) | Simpangan baku (%) |      |      |      |      |      |      |      |
|------------------|--------------------|------|------|------|------|------|------|------|
|                  | F1                 | Fa   | Fb   | Fab  | Fc   | Fac  | Fbc  | Fabc |
| 5                | 0,11               | 1,19 | 0,67 | 1,60 | 0,24 | 0,17 | 0,96 | 0,81 |
| 15               | 0,28               | 1,34 | 0,85 | 0,98 | 1,39 | 2,11 | 1,30 | 1,45 |
| 30               | 1,03               | 2,41 | 0,66 | 0,48 | 1,38 | 1,93 | 0,62 | 1,33 |
| 60               | 1,54               | 1,89 | 2,18 | 0,72 | 3,27 | 2,74 | 0,60 | 2,29 |
| 90               | 0,99               | 0,78 | 2,54 | 1,24 | 2,09 | 0,56 | 2,72 | 2,70 |
| 120              | 1,21               | 0,81 | 3,42 | 1,12 | 1,54 | 0,64 | 1,77 | 1,96 |
| 180              | 1,23               | 0,12 | 3,42 | 1,43 | 0,27 | 1,40 | 1,66 | 3,54 |
| 240              | 0,60               | 0,59 | 4,47 | 1,47 | 3,09 | 0,70 | 1,98 | 1,18 |
| 300              | 0,81               | 2,11 | 1,53 | 2,68 | 3,36 | 0,34 | 1,98 | 1,97 |
| 360              | 0,65               | 1,05 | 1,18 | 0,93 | 2,79 | 1,47 | 0,91 | 1,08 |

Keterangan :

- fp = faktor pengenceran sampel
- kadar sampel = kadar kaptopril dalam sampel ( $\mu\text{g}/\text{ml}$ )
- kadar = kadar kaptopril dalam larutan disolusi ( $\mu\text{g}/\text{ml}$ )
- jumlah = banyaknya kaptopril dalam medium disolusi (900 ml)
- koreksi = jumlah kaptopril dalam cuplikan sampel (mg)
- total koreksi = jumlah kumulatif koreksi (mg)
- terdisolusi = jumlah obat yang terlarut (mg)
- % disolusi = persentase jumlah obat yang terlarut (%)

*Dissolution efficiency (DE<sub>360</sub>)*

| Menit                 | <i>Area under curve (AUC) (% menit)</i> |          |          |          |          |          |
|-----------------------|---|----------|----------|----------|----------|----------|
|                       | F1                                      |          |          | Fa       |          |          |
|                       | Rep 1                                   | Rep 2    | Rep 3    | Rep 1    | Rep 2    | Rep 3    |
| 5                     | 15,07                                   | 14,51    | 14,68    | 14,94    | 9,59     | 10,04    |
| 15                    | 105,38                                  | 102,41   | 105,48   | 97,65    | 84,18    | 75,15    |
| 30                    | 286,03                                  | 267,82   | 280,91   | 245,94   | 251,97   | 201,89   |
| 60                    | 819,34                                  | 752,02   | 812,80   | 689,74   | 711,26   | 591,25   |
| 90                    | 1052,43                                 | 1033,68  | 1088,25  | 868,19   | 892,58   | 828,88   |
| 120                   | 1338,81                                 | 1331,66  | 1378,67  | 1051,19  | 1087,68  | 1084,69  |
| 180                   | 3434,80                                 | 3311,40  | 3421,09  | 2677,42  | 2696,99  | 2723,12  |
| 240                   | 4002,63                                 | 3940,18  | 4003,59  | 3226,58  | 3248,70  | 3221,07  |
| 300                   | 4398,05                                 | 4367,76  | 4434,60  | 3682,20  | 3670,32  | 3555,56  |
| 360                   | 4831,13                                 | 4773,43  | 4855,00  | 4061,27  | 3971,02  | 3878,58  |
| AUC total             | 20283,67                                | 19894,89 | 20395,08 | 16615,14 | 16624,27 | 16170,24 |
| Luas total            | 36000,00                                | 36000,00 | 36000,00 | 36000,00 | 36000,00 | 36000,00 |
| DE <sub>360</sub> (%) | 56,34                                   | 55,26    | 56,65    | 46,15    | 46,18    | 44,92    |

| Menit                 | <i>Area under curve (AUC) (% menit)</i> |          |          |          |          |          |
|-----------------------|---|----------|----------|----------|----------|----------|
|                       | Fb                                      |          |          | Fab      |          |          |
|                       | Rep 1                                   | Rep 2    | Rep 3    | Rep 1    | Rep 2    | Rep 3    |
| 5                     | 21,72                                   | 24,06    | 24,97    | 13,97    | 21,44    | 15,19    |
| 15                    | 136,01                                  | 132,20   | 138,08   | 93,14    | 103,10   | 85,79    |
| 30                    | 308,32                                  | 305,55   | 306,75   | 215,53   | 206,42   | 193,99   |
| 60                    | 879,19                                  | 837,92   | 879,19   | 628,01   | 632,05   | 600,42   |
| 90                    | 1253,98                                 | 1120,03  | 1226,90  | 912,33   | 955,58   | 908,31   |
| 120                   | 1578,64                                 | 1403,46  | 1503,25  | 1176,78  | 1213,83  | 1158,23  |
| 180                   | 3783,68                                 | 3376,88  | 3595,29  | 2921,84  | 2838,23  | 2818,90  |
| 240                   | 4360,36                                 | 3998,67  | 4395,78  | 3423,10  | 3276,26  | 3401,86  |
| 300                   | 4864,04                                 | 4671,91  | 5028,96  | 3796,00  | 3791,20  | 3979,38  |
| 360                   | 5365,11                                 | 5264,29  | 5404,41  | 4256,66  | 4311,48  | 4462,61  |
| AUC total             | 22551,05                                | 21134,96 | 22503,58 | 17437,35 | 17349,59 | 17624,68 |
| Luas total            | 36000,00                                | 36000,00 | 36000,00 | 36000,00 | 36000,00 | 36000,00 |
| DE <sub>360</sub> (%) | 62,64                                   | 58,71    | 62,51    | 48,44    | 48,19    | 48,96    |

| Menit                 | <i>Area under curve (AUC) (% menit)</i> |          |          |          |          |          |
|-----------------------|---|----------|----------|----------|----------|----------|
|                       | Fc                                      |          |          | Fac      |          |          |
|                       | Rep 1                                   | Rep 2    | Rep 3    | Rep 1    | Rep 2    | Rep 3    |
| 5                     | 16,09                                   | 16,54    | 15,33    | 16,21    | 16,58    | 15,74    |
| 15                    | 105,82                                  | 119,83   | 114,89   | 86,81    | 107,51   | 89,89    |
| 30                    | 297,92                                  | 302,46   | 318,41   | 195,81   | 254,42   | 219,81   |
| 60                    | 787,72                                  | 850,57   | 870,31   | 598,88   | 713,17   | 612,04   |
| 90                    | 938,52                                  | 1094,35  | 1046,11  | 822,58   | 893,88   | 799,30   |
| 120                   | 1164,42                                 | 1273,44  | 1222,51  | 955,98   | 989,56   | 965,51   |
| 180                   | 2876,64                                 | 2981,99  | 2921,91  | 2203,74  | 2312,69  | 2219,94  |
| 240                   | 3277,05                                 | 3471,90  | 3336,61  | 2587,35  | 2692,80  | 2620,67  |
| 300                   | 3643,35                                 | 4017,54  | 3854,56  | 3126,72  | 3162,99  | 3146,79  |
| 360                   | 4210,91                                 | 4542,02  | 4348,54  | 3682,02  | 3669,22  | 3733,23  |
| AUC total             | 17318,42                                | 18670,65 | 18049,19 | 14276,10 | 14812,82 | 14422,91 |
| Luas total            | 36000,00                                | 36000,00 | 36000,00 | 36000,00 | 36000,00 | 36000,00 |
| DE <sub>360</sub> (%) | 48,11                                   | 51,86    | 50,14    | 39,66    | 41,15    | 40,06    |

| Menit                 | <i>Area under curve (AUC) (% menit)</i> |          |          |          |          |          |
|-----------------------|---|----------|----------|----------|----------|----------|
|                       | Fbc                                     |          |          | Fabc     |          |          |
|                       | Rep 1                                   | Rep 2    | Rep 3    | Rep 1    | Rep 2    | Rep 3    |
| 5                     | 19,19                                   | 16,56    | 21,36    | 13,92    | 11,56    | 15,62    |
| 15                    | 109,24                                  | 110,33   | 126,60   | 66,36    | 62,08    | 82,54    |
| 30                    | 269,52                                  | 274,47   | 279,70   | 168,51   | 153,20   | 169,43   |
| 60                    | 698,95                                  | 706,48   | 694,56   | 518,73   | 443,86   | 414,16   |
| 90                    | 893,07                                  | 850,32   | 829,05   | 669,54   | 670,94   | 564,99   |
| 120                   | 1129,58                                 | 1038,77  | 998,64   | 838,28   | 903,66   | 764,87   |
| 180                   | 2548,28                                 | 2557,32  | 2418,83  | 1933,56  | 2110,78  | 1785,14  |
| 240                   | 2888,76                                 | 3051,06  | 2843,54  | 2254,20  | 2339,46  | 2111,36  |
| 300                   | 3363,06                                 | 3544,01  | 3453,55  | 2812,93  | 2648,71  | 2661,40  |
| 360                   | 4018,12                                 | 4068,71  | 4077,63  | 3327,37  | 3277,63  | 3271,11  |
| AUC total             | 15937,75                                | 16218,03 | 15743,47 | 12603,40 | 12621,87 | 11840,62 |
| Luas total            | 36000,00                                | 36000,00 | 36000,00 | 36000,00 | 36000,00 | 36000,00 |
| DE <sub>360</sub> (%) | 44,27                                   | 45,05    | 43,73    | 35,01    | 35,06    | 32,89    |

#### Rata-rata *Dissolution efficiency* (DE<sub>360</sub>) (%)

| Replikasi | <i>Dissolution efficiency (%)</i> |       |       |       |       |       |       |       |
|-----------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|
|           | F1                                | Fa    | Fb    | Fab   | Fc    | Fac   | Fbc   | Fabc  |
| 1         | 56,34                             | 46,15 | 62,64 | 48,44 | 48,11 | 39,66 | 44,27 | 35,01 |
| 2         | 55,26                             | 46,18 | 58,71 | 48,19 | 51,86 | 41,15 | 45,05 | 35,06 |
| 3         | 56,65                             | 44,92 | 52,51 | 48,96 | 50,14 | 40,06 | 43,73 | 32,89 |
| Rata-rata | 56,08                             | 45,75 | 57,95 | 48,53 | 50,04 | 40,29 | 44,35 | 34,32 |
| SD        | 0,73                              | 0,72  | 5,11  | 0,39  | 1,88  | 0,77  | 0,66  | 1,24  |

### Lampiran 6. Contoh perhitungan disolusi

F-1 replikasi 3

Bobot tablet = 405 mg, penetapan kadar = 48,85 mg

$$\text{Kandungan kaptopril} = \frac{\text{bobot tablet}}{\text{bobot total tablet dalam formula}} \times \text{hasil penetapan kadar}$$

$$\text{Kandungan kaptopril} = \frac{405}{400} \times 48,85 \text{ mg} = 49,46 \text{ mg}$$

| Menit ke- | Absorbansi | Faktor pengenceran |
|-----------|------------|--------------------|
| 5         | 0,161      | 1                  |
| 15        | 0,385      | 1                  |
| 30        | 0,55       | 1                  |
| 60        | 0,399      | 2                  |
| 90        | 0,499      | 2                  |
| 120       | 0,623      | 2                  |
| 180       | 0,509      | 3                  |
| 240       | 0,568      | 3                  |
| 300       | 0,613      | 3                  |
| 360       | 0,668      | 3                  |

Kadar kaptopril dapat dihitung dengan menggunakan persamaan kurva baku

kaptopril dalam medium HCl 0,1N sebagai berikut,

$$X = \frac{(A - 0,0193)}{0,0439} \times \text{faktor pengenceran}$$

W = X x volume medium disolusi

$$K = \frac{\text{volume sampling}}{\text{volume medium disolusi}} \times W_{n-1}$$

$$TKW = TKW_{n-1} + K$$

$$W_{tot} = W + TKW$$

$$\% W = \frac{W_{tot}}{\text{kandungan kaptopril}} \times 100\%$$

**Keterangan :**

|                    |   |
|--------------------|---|
| X                  | = Kadar kaptopril ( $\mu\text{g/ml}$ )                              |
| A                  | = Serapan sampel  |
| F <sub>p</sub>     | = Faktor pengenceran  |
| W                  | = Jumlah obat yang terdisolusi (mg)                                 |
| Medium disolusi    | = 900 ml HCl 0,1N   |
| Volume sampling    | = 10 ml   |
| K                  | = Koreksi (mg)  |
| W <sub>n-1</sub>   | = jumlah obat terdisolusi pada pengambilan sampling sebelumnya (mg) |
| TKW                | = Total koreksi (mg)  |
| TKW <sub>n-1</sub> | = total koreksi pada sampling sebelumnya (mg)                       |
| W <sub>tot</sub>   | = jumlah obat yang terdisolusi total (mg)                           |
| %W                 | = persen disolusi (%)   |

$$X_5 = \frac{(0,161 - 0,0193)}{0,0439} \times 1 = 3,228 \mu\text{g/ml} \rightarrow W_5 = 3,23 \times 900 = 2,905 \text{ mg}$$

$$X_{15} = \frac{(0,385 - 0,0193)}{0,0439} \times 1 = 8,330 \mu\text{g/ml} \rightarrow W_{15} = 8,33 \times 900 = 7,497 \text{ mg}$$

$$X_{30} = \frac{(0,550 - 0,0193)}{0,0439} \times 1 = 12,089 \mu\text{g/ml} \rightarrow W_{30} = 12,09 \times 900 = 10,880 \text{ mg}$$

$$X_{60} = \frac{(0,399 - 0,0193)}{0,0439} \times 2 = 17,298 \mu\text{g/ml} \rightarrow W_{60} = 17,30 \times 900 = 15,569 \text{ mg}$$

$$X_{90} = \frac{(0,499 - 0,0193)}{0,0439} \times 2 = 21,854 \mu\text{g/ml} \rightarrow W_{90} = 21,85 \times 900 = 19,669 \text{ mg}$$

$$X_{120} = \frac{(0,623 - 0,0193)}{0,0439} \times 2 = 27,503 \mu\text{g/ml} \rightarrow W_{120} = 27,50 \times 900 = 24,753 \text{ mg}$$

$$X_{180} = \frac{(0,509 - 0,0193)}{0,0439} \times 3 = 33,465 \mu\text{g/ml} \rightarrow W_{180} = 33,47 \times 900 = 30,118 \text{ mg}$$

$$X_{240} = \frac{(0,568 - 0,0193)}{0,0439} \times 3 = 37,497 \mu\text{g/ml} \rightarrow W_{240} = 37,50 \times 900 = 33,747 \text{ mg}$$

$$X_{300} = \frac{(0,613 - 0,0193)}{0,0439} \times 3 = 40,572 \mu\text{g/ml} \rightarrow W_{300} = 40,57 \times 900 = 36,515 \text{ mg}$$

$$X_{360} = \frac{(0,668 - 0,0193)}{0,0439} \times 3 = 44,330 \mu\text{g/ml} \rightarrow W_{360} = 44,33 \times 900 = 39,897 \text{ mg}$$

$$K_5 = 0, TKW_5 = 0$$

$$Q_5 = 2,905 + 0 = 2,905 \text{ mg} \rightarrow \% W_5 = \frac{2,91}{49,46} \times 100\% = 5,87\%$$

$$K_{15} = \frac{10}{900} \times 2,905 = 0,03 \text{ mg} \rightarrow TKW_{15} = 0,03 + 0 = 0,03 \text{ mg}$$

$$Q_{15} = 7,497 + 0,003 = 7,53 \text{ mg} \rightarrow \% W_{15} = \frac{7,53}{49,46} \times 100\% = 15,22\%$$

$$K_{30} = \frac{10}{900} \times 7,497 = 0,08 \text{ mg} \rightarrow TKW_{30} = 0,08 + 0,03 = 0,12 \text{ mg}$$

$$Q_{30} = 10,880 + 0,12 = 11,00 \text{ mg} \rightarrow \% W_{30} = \frac{11,00}{49,46} \times 100\% = 22,23\%$$

$$K_{60} = \frac{10}{900} \times 10,880 = 0,12 \text{ mg} \rightarrow TKW_{60} = 0,12 + 0,12 = 0,24 \text{ mg}$$

$$Q_{60} = 15,569 + 0,24 = 15,81 \text{ mg} \rightarrow \% W_{60} = \frac{15,81}{49,46} \times 100\% = 31,96\%$$

$$K_{90} = \frac{10}{900} \times 15,569 = 0,17 \text{ mg} \rightarrow TKW_{90} = 0,17 + 0,24 = 0,41 \text{ mg}$$

$$Q_{90} = 19,669 + 0,41 = 20,08 \text{ mg} \rightarrow \% W_{90} = \frac{20,08}{49,46} \times 100\% = 40,59\%$$

$$K_{120} = \frac{10}{900} \times 19,669 = 0,22 \text{ mg} \rightarrow TKW_{120} = 0,22 + 0,41 = 0,63 \text{ mg}$$

$$Q_{120} = 24,753 + 0,63 = 25,38 \text{ mg} \rightarrow \% W_{120} = \frac{25,38}{49,46} \times 100\% = 51,32\%$$

$$K_{180} = \frac{10}{900} \times 24,753 = 0,28 \text{ mg} \rightarrow TKW_{180} = 0,28 + 0,63 = 0,90 \text{ mg}$$

$$Q_{180} = 30,118 + 0,90 = 31,02 \text{ mg} \rightarrow \% W_{180} = \frac{31,02}{49,46} \times 100\% = 62,72\%$$

$$K_{240} = \frac{10}{900} \times 30,118 = 0,33 \text{ mg} \rightarrow TKW_{240} = 0,33 + 0,90 = 1,24 \text{ mg}$$

$$Q_{240} = 33,747 + 1,24 = 34,98 \text{ mg} \rightarrow \% W_{240} = \frac{34,98}{49,46} \times 100\% = 70,73\%$$

$$K_{300} = \frac{10}{900} \times 33,747 = 0,37 \text{ mg} \rightarrow TKW_{300} = 0,37 + 1,24 = 1,61 \text{ mg}$$

$$Q_{300} = 36,515 + 1,61 = 38,13 \text{ mg} \rightarrow \% W_{300} = \frac{38,13}{49,46} \times 100\% = 77,09\%$$

$$K_{360} = \frac{10}{900} \times 36,515 = 0,41 \text{ mg} \rightarrow TKW_{360} = 0,41 + 1,61 = 2,20 \text{ mg}$$

$$Q_{360} = 39,897 + 2,02 = 41,92 \text{ mg} \rightarrow \% W_{360} = \frac{41,92}{49,46} \times 100\% = 84,75\%$$

*Dissolution Efficiency*

$$\text{Luas}_5 = \frac{1}{2} \text{ alas} \times (\% W_{15}) = \frac{1}{2} \times 5 \times 5,87 = 14,68$$

$$\text{Luas}_n (L) = \frac{1}{2} \text{ alas} \times (\% W_{n-1} + \% W_n)$$

$$L_{15} = \frac{1}{2} \times (15-5) \times (5,87 + 15,22) = 105,48$$

$$L_{30} = \frac{1}{2} \times (30-15) \times (15,22 + 22,23) = 280,91$$

$$L_{60} = \frac{1}{2} \times (60-30) \times (22,23 + 31,96) = 812,80$$

$$L_{90} = \frac{1}{2} \times (90-60) \times (31,96 + 40,59) = 1088,25$$

$$L_{120} = \frac{1}{2} \times (120-90) \times (40,59 + 51,32) = 1378,67$$

$$L_{180} = \frac{1}{2} \times (180-120) \times (51,32 + 62,72) = 3421,09$$

$$L_{240} = \frac{1}{2} \times (240-180) \times (62,72 + 70,73) = 4003,59$$

$$L_{300} = \frac{1}{2} \times (300-240) \times (70,73 + 77,09) = 4434,60$$

$$L_{360} = \frac{1}{2} \times (360-300) \times (77,09 + 84,75) = 4855,00$$

$$\text{Luas total (AUC)} = L_5 + L_{15} + L_{30} + L_{60} + L_{90} + L_{120} + L_{180} + L_{240} + L_{300} + L_{360}$$

$$= 14,68 + 105,48 + 280,91 + 812,80 + 1088,25 + 1378,67 + 3421,09 + 4003,59 +$$

$$4434,60 + 4855$$

$$= 20395,08$$

$$\text{Luas total} = 360 \times 100 = 36000$$

$$DE_{360} = \frac{\text{Luas AUC Total}}{\text{Luas Total}} \times 100\% = \frac{20395,08}{36000} \times 100\% = 56,65\%$$

### Lampiran 7. Perhitungan profil farmakokinetik kaptopril

Kadar efektif mulai bekerja = 0,05 mg/l (Shargel *et al.* 2005)

*Steady state* pemberian oral = 0,14 mg/l (25 mg 3x sehari) (Moffat *et al.* 2011)

Kadar yang dikehendaki = 0,25 mg/l (Patchett *et al.* 1980)

Kadar toksik = 60,4 mg/l (Moffat *et al.* 2011)

Volume distribusi = 0,71 l/kg BB (berat badan 60 kg = 42,6 L)  
(Shargel *et al.* 2005)

Waktu eliminasi = 2 jam (Shargel *et al.* 2005)

$K_{el}$  = 0,3465/jam (Shargel *et al.* 2005)

F (*bioavailability*) = 0,65 (Shargel *et al.*, 2005)

Kecepatan disolusi (kadar efektif) =  $(C_p \times V_d \times K_{el})/F$   
=  $(0,05 \times 42,6 \times 0,3465)/0,65$   
= 1,1354 mg/jam (0,0189mg/menit)

Kecepatan disolusi (kadar toksik) =  $(C_p \times V_d \times K_{el})/F$   
=  $(60,4 \times 42,6 \times 0,3465)/0,65$   
= 1,372 g/jam (22,867 mg/menit)

Kecepatan disolusi (kadar *steady state*) =  $(C_p \times V_d \times K_{el})/F$   
=  $(0,14 \times 42,6 \times 0,3465)/0,65$   
= 3,179 mg/jam = 0,0530 mg/menit

Kecepatan disolusi yang dikehendaki =  $(C_p \times V_d \times K_{el})/F$   
=  $(0,25 \times 42,6 \times 0,3465)/0,65$   
= 5,677 mg/jam = 0,0946 mg/menit

Target kecepatan pelepasan kaptopril 0,0530 – 0,0946 mg/menit

### Lampiran 8. Kinetika dan mekanisme pelepasan obat

| Model              | Statistik      | F1    | Fa    | Fb    | Fab   | Fc    | Fac   | Fbc   | Fabc  |
|--------------------|----------------|-------|-------|-------|-------|-------|-------|-------|-------|
| <i>zero-order</i>  | R <sup>2</sup> | 0,939 | 0,947 | 0,954 | 0,959 | 0,946 | 0,969 | 0,976 | 0,978 |
|                    | RMSE           | 6,37  | 4,88  | 5,93  | 4,69  | 5,06  | 3,22  | 3,10  | 2,55  |
|                    | AIC            | 64,06 | 58,74 | 62,63 | 57,93 | 59,45 | 50,41 | 49,63 | 45,78 |
| <i>first-order</i> | R <sup>2</sup> | 0,941 | 0,977 | 0,950 | 0,974 | 0,909 | 0,904 | 0,907 | 0,941 |
|                    | RMSE           | 4,11  | 4,97  | 4,3   | 3,93  | 6,90  | 5,98  | 6,42  | 4,37  |
|                    | AIC            | 52,25 | 56,04 | 53,30 | 51,33 | 62,61 | 59,73 | 61,15 | 53,48 |
| Higuchi            | R <sup>2</sup> | 0,991 | 0,993 | 0,996 | 0,986 | 0,995 | 0,989 | 0,986 | 0,966 |
|                    | RMSE           | 2,55  | 1,93  | 1,80  | 2,88  | 1,67  | 2,07  | 2,50  | 3,34  |
|                    | AIC            | 42,68 | 37,07 | 35,69 | 45,15 | 38,29 | 42,06 | 44,38 | 54,94 |
| Hixson–Crowell     | R <sup>2</sup> | 0,947 | 0,914 | 0,957 | 0,948 | 0,861 | 0,873 | 0,876 | 0,925 |
|                    | RMSE           | 6,29  | 6,52  | 6,07  | 5,58  | 8,51  | 6,89  | 7,41  | 4,94  |
|                    | AIC            | 60,76 | 61,46 | 60,05 | 58,34 | 66,80 | 62,59 | 64,03 | 55,93 |
| <i>Quadratic</i>   | R <sup>2</sup> | 0,968 | 0,967 | 0,957 | 0,971 | 0,908 | 0,912 | 0,902 | 0,943 |
|                    | RMSE           | 5,17  | 4,31  | 6,43  | 4,39  | 7,36  | 6,07  | 6,99  | 4,57  |
|                    | AIC            | 57,66 | 54,02 | 62,02 | 54,39 | 64,71 | 60,87 | 63,67 | 55,21 |
| Weibull            | R <sup>2</sup> | 0,995 | 0,995 | 0,976 | 0,985 | 0,988 | 0,990 | 0,977 | 0,979 |
|                    | $\beta$        | 0,811 | 0,732 | 0,745 | 0,716 | 0,674 | 0,613 | 0,602 | 0,637 |
|                    | RMSE           | 1,72  | 1,11  | 3,91  | 2,42  | 2,43  | 2,80  | 3,80  | 3,25  |
| Korsmeyer –Peppas  | AIC            | 37,92 | 29,16 | 54,27 | 46,70 | 44,76 | 47,62 | 53,71 | 50,63 |
|                    | R <sup>2</sup> | 0,990 | 0,987 | 0,998 | 0,993 | 0,981 | 0,996 | 0,990 | 0,990 |
|                    | n              | 0,604 | 0,606 | 0,539 | 0,584 | 0,538 | 0,519 | 0,494 | 0,556 |
|                    | RMSE           | 1,96  | 1,28  | 1,11  | 1,40  | 1,57  | 1,75  | 2,22  | 2,07  |
|                    | AIC            | 40,45 | 32,00 | 29,03 | 33,70 | 36,02 | 38,22 | 42,94 | 41,60 |

Keterangan :

*Zero-order* : plot antara waktu (menit) dengan jumlah obat yang terdisolusi (%)

*First-order* : plot antara waktu (menit) dengan log jumlah obat yang terdisolusi (%)

Higuchi : plot antara akar waktu ( $\text{menit}^{1/2}$ ) dengan jumlah obat yang terdisolusi (%)

Hixson-Crowel : plot antara waktu dengan akar pangkat tidak dari jumlah obat yang terlepas (%)

Qudratic : plot regresi non linear model polynomial  $y = ax^2 + bx + c$

Weibul : plot antara log waktu (menit) dengan log  $-\ln(1-\text{jumlah obat terlepas})$

Korsmeyer-Peppas : plot regresi antara log waktu dengan log fraksi total obat terlepas

Data yang diperoleh diolah dan dihitung menggunakan software DDSolver® versi

1.0 dan Kinet DS ® versi 2.0

## Lampiran 9. Optimasi model faktorial desain dengan Design Expert®

### a. Parameter kecepatan alir

Pemilihan model

|            |                         | Transform       | Effects        | ANOVA          | Diagnostics | Model Graphs |
|------------|-------------------------|-----------------|----------------|----------------|-------------|--------------|
| Selection: |                         | Manual          | Order: 2FI     |                |             |              |
|            | Term                    | Stdized Effects | Sum of Squares | % Contribution |             |              |
|            | Intercept               |                 |                |                |             |              |
| M          | A-Xanthan Gum           | 0.68            | 2.74           | 36.80          |             |              |
| M          | B-Komponen Effervescent | 0.61            | 2.21           | 29.60          |             |              |
| M          | AB                      | -0.54           | 1.76           | 23.65          |             |              |
| E          | Lack Of Fit             |                 | 0.000          | 0.000          |             |              |
| E          | Pure Error              |                 | 0.74           | 9.95           |             |              |
|            | Lenth's ME              | 0.44            |                |                |             |              |
|            | Lenth's SME             | 0.55            |                |                |             |              |

### ANOVA

Response 1 kecepatan alir

ANOVA for selected factorial model

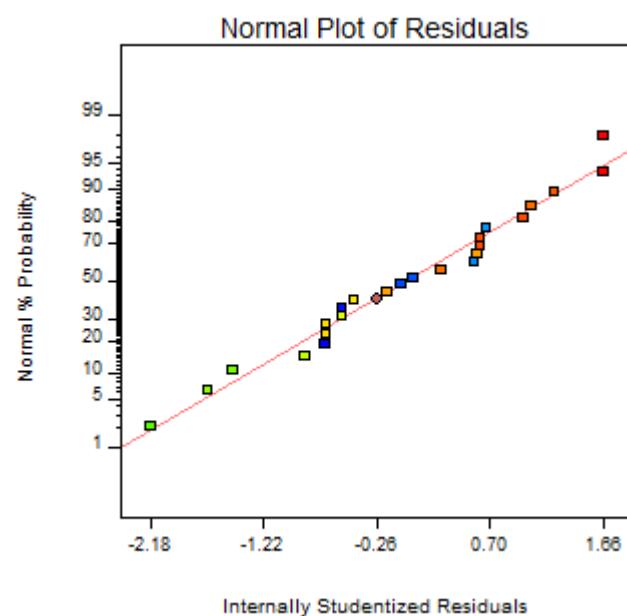
Analysis of variance table [Partial sum of squares - Type III]

| Source        | Sum of Squares | df | Mean Square    | F Value | p-value  |
|---------------|----------------|----|----------------|---------|----------|
| Model         | 6.71           | 3  | 2.24           | 60.34   | < 0.0001 |
| A-Xanthan Gum | 2.74           | 1  | 2.74           | 73.98   | < 0.0001 |
| B-Komponen E  | 2.21           | 1  | 2.21           | 59.51   | < 0.0001 |
| AB            | 1.76           | 1  | 1.76           | 47.55   | < 0.0001 |
| Pure Error    | 0.74           | 20 | 0.037          |         |          |
| Cor Total     | 7.45           | 23 |                |         |          |
| Std. Dev.     | 0.19           |    | R-Squared      | 0.9005  |          |
| Mean          | 10.35          |    | Adj R-Squared  | 0.8856  |          |
| C.V. %        | 1.86           |    | Pred R-Squared | 0.8567  |          |
| PRESS         | 1.07           |    | Adeq Precision | 16.315  |          |

| Factor         | Coefficient | df | Standard | 95% CI | 95% CI | VIF  |
|----------------|-------------|----|----------|--------|--------|------|
|                | Estimate    |    |          | Low    | High   |      |
| Intercept      | 10.35       | 1  | 0.039    | 10.27  | 10.44  |      |
| A-Xanthan Gum  | 0.34        | 1  | 0.039    | 0.26   | 0.42   | 1.00 |
| B-Komponen Eff | 0.30        | 1  | 0.039    | 0.22   | 0.39   | 1.00 |
| AB             | -0.27       | 1  | 0.039    | -0.35  | -0.19  | 1.00 |

**Final Equation in Terms of Coded Factors:**

kecepatan alir =  
+10.35  
+0.34 \* A  
+0.30 \* B  
-0.27 \* A \* B



## b. Parameter kompaktibilitas

Pemilihan model

| Transform         | Effects                 | ANOVA           | Diagnostics    | Model Graphs   |
|-------------------|-------------------------|-----------------|----------------|----------------|
| Selection: Manual |                         |                 | Order: 2FI     |                |
|                   | Term                    | Stdized Effects | Sum of Squares | % Contribution |
|                   | Intercept               |                 |                |                |
| M                 | A-Xanthan Gum           | -1.08           | 6.93           | 19.98          |
| M                 | B-Komponen Effervescent | -2.11           | 26.67          | 76.87          |
| M                 | AB                      | -0.24           | 0.35           | 1.01           |
| E                 | Lack Of Fit             |                 | 0.000          | 0.000          |
| E                 | Pure Error              |                 | 0.74           | 2.14           |
|                   | Lenth's ME              | 0.75            |                |                |
|                   | Lenth's SME             | 0.93            |                |                |

## ANOVA

Response 2 kompaktibilitas

ANOVA for selected factorial model

Analysis of variance table [Partial sum of squares - Type III]

| Source        | Sum of  |    | Mean Square    | F Value | p-value  |
|---------------|---------|----|----------------|---------|----------|
|               | Squares | df |                |         |          |
| Model         | 33.95   | 3  | 11.32          | 305.21  | < 0.0001 |
| A-Xanthan Gui | 6.93    | 1  | 6.93           | 186.98  | < 0.0001 |
| B-Komponen E  | 26.67   | 1  | 26.67          | 719.20  | < 0.0001 |
| AB            | 0.35    | 1  | 0.35           | 9.45    | 0.0060   |
| Pure Error    | 0.74    | 20 | 0.037          |         |          |
| Cor Total     | 34.70   | 23 |                |         |          |
| Std. Dev.     | 0.19    |    | R-Squared      | 0.9786  |          |
| Mean          | 9.76    |    | Adj R-Squared  | 0.9754  |          |
| C.V. %        | 1.97    |    | Pred R-Squared | 0.9692  |          |
| PRESS         | 1.07    |    | Adeq Precision | 40.492  |          |

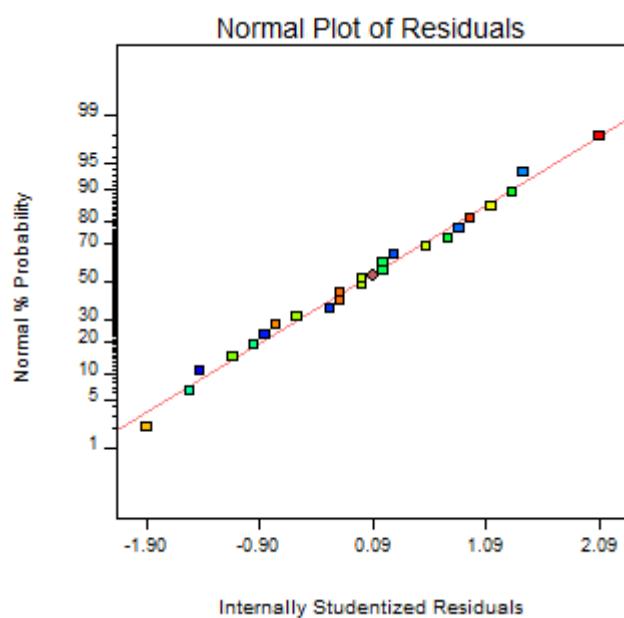
| Factor         | Coefficient | Standard | 95% CI | 95% CI | VIF    |
|----------------|-------------|----------|--------|--------|--------|
|                | Estimate    | df       | Error  | Low    | High   |
| Intercept      | 9.76        | 1        | 0.039  | 9.68   | 9.84   |
| A-Xanthan Gum  | -0.54       | 1        | 0.039  | -0.62  | -0.46  |
| B-Komponen Efl | -1.05       | 1        | 0.039  | -1.14  | -0.97  |
| AB             | -0.12       | 1        | 0.039  | -0.20  | -0.039 |

**Final Equation in Terms of Coded Factors:**

```

kompaktilitas =
+9.76
-0.54 * A
-1.05 * B
-0.12 * A * B

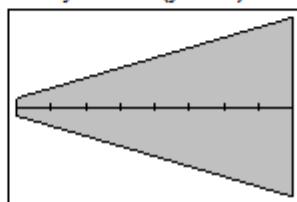
```



### c. Parameter *floating lag time*

Transformasi

To analyze this response, click on the above icons in succession.

| Transformation   | Equation  |
|--|---|
| None<br>Square root<br><b>Natural log</b><br>Base 10 log<br>Inverse sqrt<br>Inverse<br>Power<br>Logit<br>ArcSin sqrt | <b>Natural Log (lambda = 0.0)</b><br>$y' = \ln(y + k)$<br> |
| Constant, k <input type="text" value="0"/>   | Use when the response is a variance or represents growth data.<br>Required: $(y + k) > 0$ .   |
| Response ranges from 10 to 4962.<br>Ratio of max to min is 496.2   |   |

A ratio greater than 10 usually indicates a transformation is required. For ratios less than 3 the power transforms have little effect.

Pemilihan model

|          | Term                    | Stdized Effects | Sum of Squares | % Contribution |
|----------|-------------------------|-----------------|----------------|----------------|
| <b>I</b> | Intercept               |                 |                |                |
| <b>M</b> | A-Xanthan Gum           | 0.097           | 0.057          | 0.039          |
| <b>M</b> | B-Komponen Effervescent | -0.66           | 2.62           | 1.78           |
| <b>M</b> | C-Kekerasan             | 4.85            | 141.32         | 96.01          |
| <b>M</b> | AB                      | 0.13            | 0.100          | 0.068          |
| <b>M</b> | AC                      | -0.52           | 1.64           | 1.12           |
| <b>M</b> | BC                      | -0.40           | 0.97           | 0.66           |
| <b>M</b> | ABC                     | -0.26           | 0.39           | 0.27           |
| <b>L</b> | Lack Of Fit             |                 | 0.000          | 0.000          |
| <b>E</b> | Pure Error              |                 | 0.092          | 0.063          |
|          | Lenth's ME              | 0.38            |                |                |
|          | Lenth's SME             | 0.54            |                |                |

## ANOVA

Response **1** floating lag time  
 Transform: Natural log Constant: 0.000000

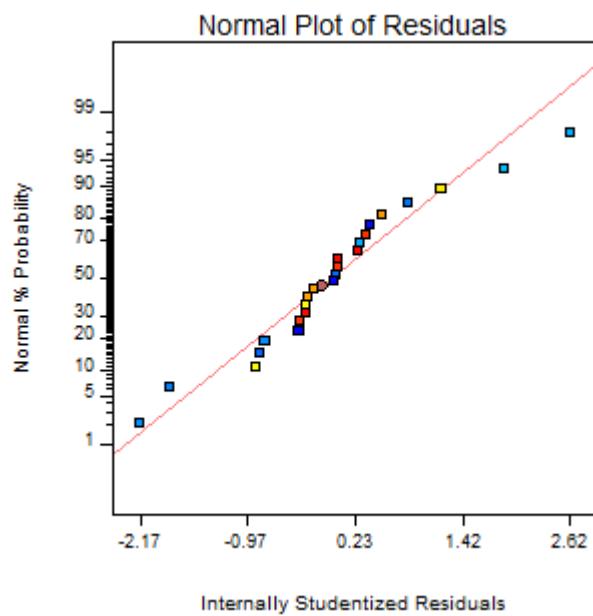
## ANOVA for selected factorial model

## Analysis of variance table [Partial sum of squares - Type III]

| Source         | Sum of Squares       | df | Mean Square    | F Value    | p-value     |      |
|----------------|----------------------|----|----------------|------------|-------------|------|
|                |                      |    |                |            | Prob > F    |      |
| Model          | 147.11               | 7  | 21.02          | 3648.97    | < 0.0001    |      |
| A-Xanthan Gui  | 0.057                | 1  | 0.057          | 9.88       | 0.0063      |      |
| B-Komponen E   | 2.62                 | 1  | 2.62           | 454.44     | < 0.0001    |      |
| C-Kekerasan    | 141.32               | 1  | 141.32         | 24538.27   | < 0.0001    |      |
| AB             | 0.100                | 1  | 0.100          | 17.33      | 0.0007      |      |
| AC             | 1.64                 | 1  | 1.64           | 285.26     | < 0.0001    |      |
| BC             | 0.97                 | 1  | 0.97           | 169.28     | < 0.0001    |      |
| ABC            | 0.39                 | 1  | 0.39           | 68.34      | < 0.0001    |      |
| Pure Error     | 0.092                | 16 | 5.759E-003     |            |             |      |
| Cor Total      | 147.20               | 23 |                |            |             |      |
| Std. Dev.      | 0.076                |    | R-Squared      | 0.9994     |             |      |
| Mean           | 5.39                 |    | Adj R-Squared  | 0.9991     |             |      |
| C.V. %         | 1.41                 |    | Pred R-Squared | 0.9986     |             |      |
| PRESS          | 0.21                 |    | Adeq Precision | 140.726    |             |      |
| Factor         | Coefficient Estimate | df | Standard Error | 95% CI Low | 95% CI High | VIF  |
| Intercept      | 5.39                 | 1  | 0.015          | 5.35       | 5.42        |      |
| A-Xanthan Gum  | 0.049                | 1  | 0.015          | 0.016      | 0.082       | 1.00 |
| B-Komponen Eft | -0.33                | 1  | 0.015          | -0.36      | -0.30       | 1.00 |
| C-Kekerasan    | 2.43                 | 1  | 0.015          | 2.39       | 2.46        | 1.00 |
| AB             | 0.064                | 1  | 0.015          | 0.032      | 0.097       | 1.00 |
| AC             | -0.26                | 1  | 0.015          | -0.29      | -0.23       | 1.00 |
| BC             | -0.20                | 1  | 0.015          | -0.23      | -0.17       | 1.00 |
| ABC            | -0.13                | 1  | 0.015          | -0.16      | -0.095      | 1.00 |

**Final Equation in Terms of Coded Factors:**

$$\begin{aligned}\ln(\text{floating lag time}) = & \\ & +5.39 \\ & +0.049 * A \\ & -0.33 * B \\ & +2.43 * C \\ & +0.064 * A * B \\ & -0.26 * A * C \\ & -0.20 * B * C \\ & -0.13 * A * B * C\end{aligned}$$



### d. Parameter Q<sub>60</sub>

Transformasi

To analyze this response, click on the above icons in succession.

| Transformation | Equation   |
|----------------|--|
| None           | <b>None (lambda = 1.0)</b><br>$y' = y$<br>Scatter Plot of Residuals vs Predicted Value |

Use with a typical response.

Response ranges from 15.28 to 36.01.  
Ratio of max to min is 2.35668

A ratio greater than 10 usually indicates a transformation is required. For ratios less than 3 the power transforms have little effect.

Pemilihan model

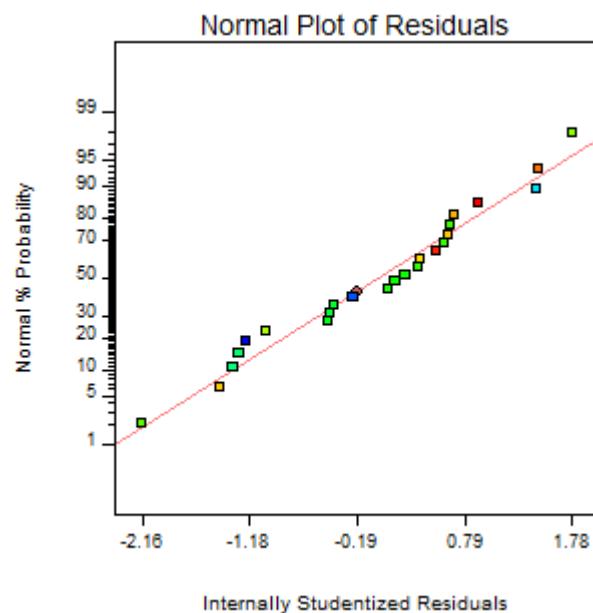
| Selection: | Manual                  | Order:          | 3FI            |
|------------|-------------------------|-----------------|----------------|
|            | Term                    | Stdized Effects | Sum of Squares |
|            | Intercept               |                 | % Contribution |
| M          | A-Xanthan Gum           | -6.88           | 283.94         |
| M          | B-Komponen Effervescent | -2.47           | 36.73          |
| M          | C-Kekerasan             | -4.36           | 114.28         |
| M          | AB                      | -1.41           | 11.91          |
| M          | AC                      | -0.089          | 0.048          |
| M          | BC                      | -4.42           | 117.44         |
| M          | ABC                     | 0.21            | 0.26           |
| e          | Lack Of Fit             |                 | 7.516E-003     |
| e          | Pure Error              |                 | 0.000          |
|            | Lenth's ME              | 0.000           | 18.50          |
|            | Lenth's SME             | 70.10           | 0.041          |
|            |                         | 3.24            | 11.05          |
|            |                         | 4.66            |                |

## ANOVA

| Response   | 2              | Q60      |                |         |          |  |  |  |  |
|--|----------------|----------|----------------|---------|----------|--|--|--|--|
| ANOVA for selected factorial model                             |                |          |                |         |          |  |  |  |  |
| Analysis of variance table [Partial sum of squares - Type III] |                |          |                |         |          |  |  |  |  |
| Source   | Sum of Squares | df       | Mean Square    | F Value | p-value  |  |  |  |  |
| Model  | 564.60         | 7        | 80.66          | 18.41   | < 0.0001 |  |  |  |  |
| A-Xanthan Gum  | 283.94         | 1        | 283.94         | 64.80   | < 0.0001 |  |  |  |  |
| B-Komponen Efl   | 36.73          | 1        | 36.73          | 8.38    | 0.0105   |  |  |  |  |
| C-Kekerasan  | 114.28         | 1        | 114.28         | 26.08   | 0.0001   |  |  |  |  |
| AB   | 11.91          | 1        | 11.91          | 2.72    | 0.1186   |  |  |  |  |
| AC   | 0.048          | 1        | 0.048          | 0.011   | 0.9182   |  |  |  |  |
| BC   | 117.44         | 1        | 117.44         | 26.80   | < 0.0001 |  |  |  |  |
| ABC  | 0.26           | 1        | 0.26           | 0.059   | 0.8112   |  |  |  |  |
| Pure Error   | 70.10          | 16       | 4.38           |         |          |  |  |  |  |
| Cor Total  | 634.71         | 23       |                |         |          |  |  |  |  |
| Std. Dev.  | 2.09           |          | R-Squared      | 0.8895  |          |  |  |  |  |
| Mean   | 27.07          |          | Adj R-Squared  | 0.8412  |          |  |  |  |  |
| C.V. %   | 7.73           |          | Pred R-Squared | 0.7515  |          |  |  |  |  |
| PRESS  | 157.73         |          | Adeq Precision | 14.130  |          |  |  |  |  |
| Factor   | Coefficient    | Standard | 95% CI         | 95% CI  | VIF      |  |  |  |  |
| Factor   | Estimate       | df       | Error          | Low     | High     |  |  |  |  |
| Intercept  | 27.07          | 1        | 0.43           | 26.16   | 27.98    |  |  |  |  |
| A-Xanthan Gum  | -3.44          | 1        | 0.43           | -4.35   | -2.53    |  |  |  |  |
| B-Komponen Efl   | -1.24          | 1        | 0.43           | -2.14   | -0.33    |  |  |  |  |
| C-Kekerasan  | -2.18          | 1        | 0.43           | -3.09   | -1.28    |  |  |  |  |
| AB   | -0.70          | 1        | 0.43           | -1.61   | 0.20     |  |  |  |  |
| AC   | -0.045         | 1        | 0.43           | -0.95   | 0.86     |  |  |  |  |
| BC   | -2.21          | 1        | 0.43           | -3.12   | -1.31    |  |  |  |  |
| ABC  | 0.10           | 1        | 0.43           | -0.80   | 1.01     |  |  |  |  |

**Final Equation in Terms of Coded Factors:**

$$\begin{aligned} Q60 = & \\ & +27.07 \\ & -3.44 * A \\ & -1.24 * B \\ & -2.18 * C \\ & -0.70 * A * B \\ & -0.045 * A * C \\ & -2.21 * B * C \\ & +0.10 * A * B * C \end{aligned}$$



### e. Parameter kecepatan pelepasan disolusi

#### Transformasi

To analyze this response, click on the above icons in succession.

| Transformation | Equation   |
|----------------|--|
| None           | <b>None (lambda = 1.0)</b><br>$y' = y$   |
| Square root    | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| Natural log    | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| Base 10 log    | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| Inverse sqrt   | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| Inverse        | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| Power          | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| Logit          | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |
| ArcSin sqrt    | [Diagram showing a scatter plot of residuals vs predicted values with a normal distribution curve overlaid.] |

Use with a typical response.

Response ranges from 0.0724 to 0.112.  
Ratio of max to min is 1.54696

A ratio greater than 10 usually indicates a transformation is required. For ratios less than 3 the power transforms have little effect.

#### Pemilihan model

| Selection: | Manual                  | Order:          | 3FI                           |
|------------|-------------------------|-----------------|-------------------------------|
|            | Term                    | Stdized Effects | Sum of Squares % Contribution |
|            | Intercept               |                 |                               |
| M          | A-Xanthan Gum           | -0.012          | 9.263E-004 24.16              |
| M          | B-Komponen Effervescent | 1.425E-003      | 1.218E-005 0.32               |
| M          | C-Kekerasan             | -0.020          | 2.414E-003 62.96              |
| M          | AB                      | 2.592E-003      | 4.030E-005 1.05               |
| M          | AC                      | 2.575E-003      | 3.978E-005 1.04               |
| M          | BC                      | -6.975E-003     | 2.919E-004 7.61               |
| M          | ABC                     | 9.167E-005      | 5.042E-008 1.315E-003         |
| E          | Lack Of Fit             |                 | 0.000 0.000                   |
| E          | Pure Error              |                 | 1.096E-004 2.86               |
|            | Lenth's ME              | 3.570E-003      |                               |
|            | Lenth's SME             | 5.133E-003      |                               |

## ANOVA

Response 3 kecepatan pelepasan

## ANOVA for selected factorial model

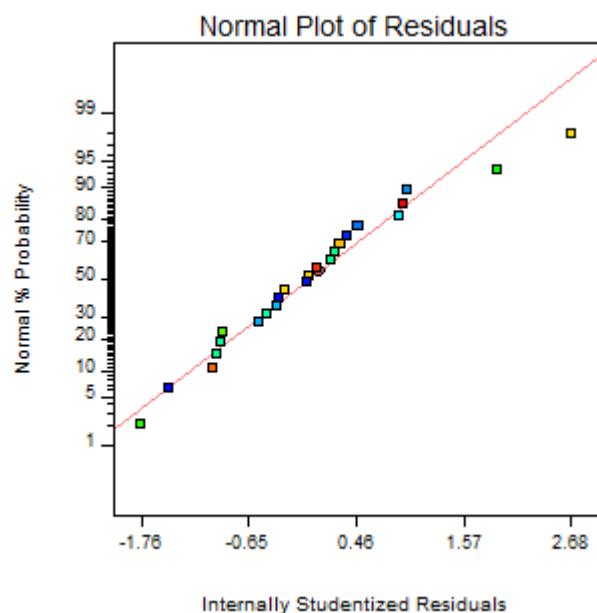
## Analysis of variance table [Partial sum of squares - Type III]

| Source        | Sum of     |    | Mean           |            | F Value | p-value  |
|---------------|------------|----|----------------|------------|---------|----------|
|               | Squares    | df | Square         |            |         |          |
| Model         | 3.725E-003 | 7  | 5.321E-004     |            | 77.68   | < 0.0001 |
| A-Xanthan Gum | 9.263E-004 | 1  | 9.263E-004     |            | 135.22  | < 0.0001 |
| B-Komponen E  | 1.218E-005 | 1  | 1.218E-005     |            | 1.78    | 0.2010   |
| C-Kekerasan   | 2.414E-003 | 1  | 2.414E-003     |            | 352.41  | < 0.0001 |
| AB            | 4.030E-005 | 1  | 4.030E-005     |            | 5.88    | 0.0275   |
| AC            | 3.978E-005 | 1  | 3.978E-005     |            | 5.81    | 0.0284   |
| BC            | 2.919E-004 | 1  | 2.919E-004     |            | 42.61   | < 0.0001 |
| ABC           | 5.042E-008 | 1  | 5.042E-008     | 7.360E-003 |         | 0.9327   |
| Pure Error    | 1.096E-004 | 16 | 6.850E-006     |            |         |          |
| Cor Total     | 3.834E-003 | 23 |                |            |         |          |
| Std. Dev.     | 2.617E-003 |    | R-Squared      |            | 0.9714  |          |
| Mean          | 0.089      |    | Adj R-Squared  |            | 0.9589  |          |
| C.V. %        | 2.92       |    | Pred R-Squared |            | 0.9357  |          |
| PRESS         | 2.466E-004 |    | Adeq Precision |            | 24.398  |          |

| Factor         | Estimate    | Coefficient |            | Standard    |             | 95% CI | 95% CI | VIF  |
|----------------|-------------|-------------|------------|-------------|-------------|--------|--------|------|
|                |             | df          | Error      | Low         | High        |        |        |      |
| Intercept      | 0.089       | 1           | 5.342E-004 | 0.088       | 0.091       |        |        |      |
| A-Xanthan Gum  | -6.213E-003 | 1           | 5.342E-004 | -7.345E-003 | -5.080E-003 |        |        | 1.00 |
| B-Komponen Eft | 7.125E-004  | 1           | 5.342E-004 | -4.200E-004 | 1.845E-003  |        |        | 1.00 |
| C-Kekerasan    | -0.010      | 1           | 5.342E-004 | -0.011      | -8.897E-003 |        |        | 1.00 |
| AB             | 1.296E-003  | 1           | 5.342E-004 | 1.633E-004  | 2.428E-003  |        |        | 1.00 |
| AC             | 1.288E-003  | 1           | 5.342E-004 | 1.550E-004  | 2.420E-003  |        |        | 1.00 |
| BC             | -3.487E-003 | 1           | 5.342E-004 | -4.620E-003 | -2.355E-003 |        |        | 1.00 |
| ABC            | 4.583E-005  | 1           | 5.342E-004 | -1.087E-003 | 1.178E-003  |        |        | 1.00 |

**Final Equation in Terms of Coded Factors:**

kecepatan pelepasan =  
+0.089  
-6.213E-003 \* A  
+7.125E-004 \* B  
-0.010 \* C  
+1.296E-003 \* A \* B  
+1.288E-003 \* A \* C  
-3.487E-003 \* B \* C  
+4.583E-005 \* A \* B \* C



## f. Penentuan formula optimum

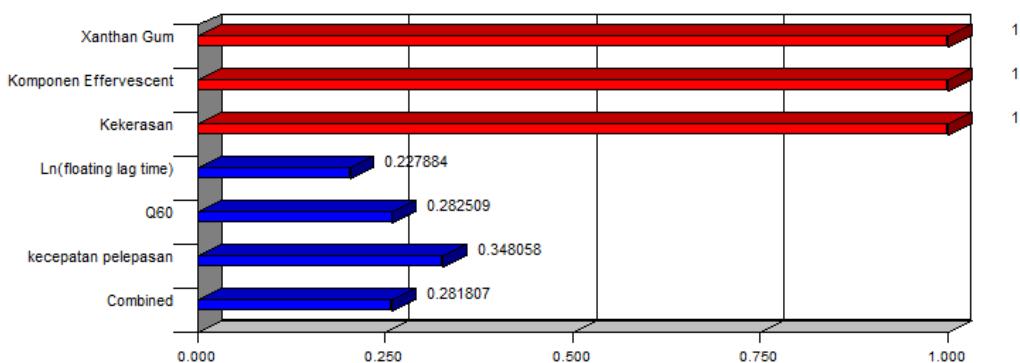
### Constraints

| Name                  | Goal        | Lower Limit | Upper Limit | Lower Weight | Upper Weight | Importance |
|-----------------------|-------------|-------------|-------------|--------------|--------------|------------|
| Xanthan Gum           | is in range | 20          | 100         | 1            | 1            | 3          |
| Komponen Effer        | is in range | 42          | 63          | 1            | 1            | 3          |
| Kekerasan             | is in range | 6           | 12          | 1            | 1            | 3          |
| Ln(floating lag time) | minimize    | 2.30259     | 5.7038      | 1            | 1            | 4          |
| Q60                   | minimize    | 15.28       | 25          | 1            | 1            | 2          |
| kecepatan pelepasan   | minimize    | 0.0724      | 0.0946      | 1            | 1            | 4          |

### Solutions

| Number | Xanthan Gum | Komponen Effer | Kekerasan | Ln(floating lag time) | Q60     | kecepatan pelepasan | Desirability | Selected |
|--------|-------------|----------------|-----------|-----------------------|---------|---------------------|--------------|----------|
| 1      | 100.00      | 63.00          | 8.61      | 4.929                 | 22.254  | 0.0868731           | 0.282        |          |
| 2      | 100.00      | 63.00          | 8.55      | 4.894                 | 22.3361 | 0.0871038           | 0.282        |          |
| 3      | 100.00      | 63.00          | 8.53      | 4.880                 | 22.3693 | 0.0871971           | 0.281        |          |
| 4      | 100.00      | 62.86          | 8.60      | 4.927                 | 22.2874 | 0.0868737           | 0.281        |          |
| 5      | 100.00      | 62.77          | 8.57      | 4.911                 | 22.3423 | 0.0869644           | 0.281        |          |

### Desirability



## Lampiran 10. Hasil formula optimum

### a. Hasil pemeriksaan massa tablet formula optimum

| Parameter                 | Replikasi |       |       |       |       |       | Rata-rata | SD    |
|---------------------------|-----------|-------|-------|-------|-------|-------|-----------|-------|
|                           | 1         | 2     | 3     | 4     | 5     | 6     |           |       |
| Kompaktilitas (kg)        | 8,2       | 8,1   | 7,8   | 8,2   | 8,05  | 8,15  | 8,08      | 0,16  |
| Kecepatan alir (g/detik)  | 10,99     | 10,36 | 10,87 | 10,81 | 10,53 | 11,24 | 10,80     | 0,32  |
| Sudut diam (°)            | 26,03     | 28,54 | 27,11 | 27,99 | 26,93 | 27,11 | 27,29     | 0,88  |
| Kelembaban (%)            | 5,10      | 5,50  | 4,50  | -     | -     | -     | 5,03      | 0,50  |
| Berat jenis ruah (g/ml)   | 0,227     | 0,225 | 0,227 | -     | -     | -     | 0,226     | 0,001 |
| Berat jenis mampat (g/ml) | 0,263     | 0,270 | 0,260 | -     | -     | -     | 0,264     | 0,005 |
| Indeks pengetapan (%)     | 13,64     | 16,85 | 12,50 | -     | -     | -     | 14,33     | 2,26  |

### b. Hasil pemeriksaan sifat fisik formula tablet *floating kaptopril*

| Parameter                        | Replikasi |        |        |        |        |       | Rata-rata | SD     |
|----------------------------------|-----------|--------|--------|--------|--------|-------|-----------|--------|
|                                  | 1         | 2      | 3      | 4      | 5      | 6     |           |        |
| Kekerasan (kg)                   | 8,60      | 8,55   | 8,60   | 8,65   | 8,70   | 8,60  | 8,62      | 0,06   |
| Penetapan kadar (mg)             | 50,36     | 52,06  | 50,64  | 48,93  | 50,50  | 50,78 | 50,55     | 1,00   |
| Kecepatan pelepasan (mg/menit)   | 0,0868    | 0,0872 | 0,0859 | 0,0879 | 0,0864 | -     | 0,0868    | 0,0008 |
| <i>floating lag time</i> (detik) | 466       | 494    | 478    | 462    | 481    | 505   | 481,00    | 16,37  |

### c. Pelepasan obat formula optimum tablet *floating kaptopril*

Replikasi 1

Bobot tablet 404 mg (kaptopril 51,06)

| Waktu (menit) | Serapan | fp | kadar sampel ( $\mu\text{g}/\text{ml}$ ) | kadar ( $\mu\text{g}/\text{ml}$ ) | jumlah (mg) | koreksi (mg) | total koreksi (mg) | Q (mg) | terdisolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|--------|-----------------|
| 5             | 0,162   | 1  | 3,251                                    | 3,251                             | 2,926       | 0,00         | 0,00               | 2,93   | <b>5,73</b>     |
| 15            | 0,349   | 1  | 7,510                                    | 7,510                             | 6,759       | 0,03         | 0,03               | 6,79   | <b>13,30</b>    |
| 30            | 0,416   | 1  | 9,036                                    | 9,036                             | 8,133       | 0,08         | 0,11               | 8,24   | <b>16,14</b>    |
| 60            | 0,308   | 2  | 6,576                                    | 13,153                            | 11,837      | 0,09         | 0,20               | 12,04  | <b>23,57</b>    |
| 90            | 0,383   | 2  | 8,285                                    | 16,569                            | 14,913      | 0,13         | 0,33               | 15,24  | <b>29,85</b>    |
| 120           | 0,469   | 2  | 10,244                                   | 20,487                            | 18,439      | 0,17         | 0,50               | 18,93  | <b>37,08</b>    |
| 180           | 0,391   | 3  | 8,467                                    | 25,401                            | 22,861      | 0,20         | 0,70               | 23,56  | <b>46,14</b>    |
| 240           | 0,452   | 3  | 9,856                                    | 29,569                            | 26,613      | 0,25         | 0,95               | 27,57  | <b>53,99</b>    |
| 300           | 0,512   | 3  | 11,223                                   | 33,670                            | 30,303      | 0,30         | 1,25               | 31,55  | <b>61,79</b>    |
| 360           | 0,565   | 3  | 12,431                                   | 37,292                            | 33,562      | 0,34         | 1,59               | 35,15  | <b>68,84</b>    |

### Replikasi 2

Bobot tablet 410 mg (kaptopril 51,25)

| Waktu (menit) | Serapan | fp | kadar sampel ( $\mu\text{g}/\text{ml}$ ) | kadar ( $\mu\text{g}/\text{ml}$ ) | jumlah (mg) | koreksi (mg) | total koreksi (mg) | Q (mg) | terdisolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|--------|-----------------|
| 5             | 0,171   | 1  | 3,456                                    | 3,456                             | 3,110       | 0,00         | 0,00               | 3,11   | <b>6,07</b>     |
| 15            | 0,35    | 1  | 7,533                                    | 7,533                             | 6,780       | 0,03         | 0,03               | 6,81   | <b>13,30</b>    |
| 30            | 0,477   | 1  | 10,426                                   | 10,426                            | 9,383       | 0,08         | 0,11               | 9,49   | <b>18,52</b>    |
| 60            | 0,31    | 2  | 6,622                                    | 13,244                            | 11,919      | 0,10         | 0,21               | 12,13  | <b>23,68</b>    |
| 90            | 0,412   | 2  | 8,945                                    | 17,891                            | 16,102      | 0,13         | 0,35               | 16,45  | <b>32,09</b>    |
| 120           | 0,465   | 2  | 10,153                                   | 20,305                            | 18,275      | 0,18         | 0,53               | 18,80  | <b>36,68</b>    |
| 180           | 0,397   | 3  | 8,604                                    | 25,811                            | 23,230      | 0,20         | 0,73               | 23,96  | <b>46,75</b>    |
| 240           | 0,455   | 3  | 9,925                                    | 29,774                            | 26,797      | 0,26         | 0,99               | 27,78  | <b>54,21</b>    |
| 300           | 0,502   | 3  | 10,995                                   | 32,986                            | 29,688      | 0,30         | 1,28               | 30,97  | <b>60,43</b>    |
| 360           | 0,582   | 3  | 12,818                                   | 38,453                            | 34,608      | 0,33         | 1,61               | 36,22  | <b>70,68</b>    |

### Replikasi 3

Bobot tablet 408 mg (kaptopril 51,00)

| Waktu (menit) | Serapan | fp | kadar sampel ( $\mu\text{g}/\text{ml}$ ) | kadar ( $\mu\text{g}/\text{ml}$ ) | jumlah (mg) | koreksi (mg) | total koreksi (mg) | Q (mg) | terdisolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|--------|-----------------|
| 5             | 0,167   | 1  | 3,364                                    | 3,364                             | 3,028       | 0,00         | 0,00               | 3,03   | <b>5,94</b>     |
| 15            | 0,242   | 1  | 5,073                                    | 5,073                             | 4,566       | 0,03         | 0,03               | 4,60   | <b>9,02</b>     |
| 30            | 0,393   | 1  | 8,513                                    | 8,513                             | 7,661       | 0,05         | 0,08               | 7,75   | <b>15,19</b>    |
| 60            | 0,266   | 2  | 5,620                                    | 11,239                            | 10,115      | 0,09         | 0,17               | 10,28  | <b>20,17</b>    |
| 90            | 0,363   | 2  | 7,829                                    | 15,658                            | 14,092      | 0,11         | 0,28               | 14,37  | <b>28,19</b>    |
| 120           | 0,459   | 2  | 10,016                                   | 20,032                            | 18,029      | 0,16         | 0,44               | 18,47  | <b>36,21</b>    |
| 180           | 0,372   | 3  | 8,034                                    | 24,103                            | 21,692      | 0,20         | 0,64               | 22,33  | <b>43,79</b>    |
| 240           | 0,448   | 3  | 9,765                                    | 29,296                            | 26,367      | 0,24         | 0,88               | 27,25  | <b>53,42</b>    |
| 300           | 0,493   | 3  | 10,790                                   | 32,371                            | 29,134      | 0,29         | 1,17               | 30,31  | <b>59,43</b>    |
| 360           | 0,554   | 3  | 12,180                                   | 36,540                            | 32,886      | 0,32         | 1,50               | 34,38  | <b>67,42</b>    |

### Replikasi 4

Bobot tablet 409 mg (kaptopril 51,13)

| Waktu (menit) | Serapan | fp | kadar sampel ( $\mu\text{g}/\text{ml}$ ) | kadar ( $\mu\text{g}/\text{ml}$ ) | jumlah (mg) | koreksi (mg) | total koreksi (mg) | Q (mg) | terdisolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|--------|-----------------|
| 5             | 0,149   | 1  | 2,954                                    | 2,954                             | 2,659       | 0,00         | 0,00               | 2,66   | <b>5,20</b>     |
| 15            | 0,286   | 1  | 6,075                                    | 6,075                             | 5,468       | 0,03         | 0,03               | 5,50   | <b>10,75</b>    |
| 30            | 0,341   | 1  | 7,328                                    | 7,328                             | 6,595       | 0,06         | 0,09               | 6,69   | <b>13,08</b>    |
| 60            | 0,283   | 2  | 6,007                                    | 12,014                            | 10,812      | 0,07         | 0,16               | 10,98  | <b>21,47</b>    |
| 90            | 0,369   | 2  | 7,966                                    | 15,932                            | 14,338      | 0,12         | 0,28               | 14,62  | <b>28,60</b>    |
| 120           | 0,435   | 2  | 9,469                                    | 18,938                            | 17,045      | 0,16         | 0,44               | 17,49  | <b>34,20</b>    |
| 180           | 0,375   | 3  | 8,103                                    | 24,308                            | 21,877      | 0,19         | 0,63               | 22,51  | <b>44,02</b>    |
| 240           | 0,422   | 3  | 9,173                                    | 27,519                            | 24,767      | 0,24         | 0,88               | 25,64  | <b>50,15</b>    |
| 300           | 0,474   | 3  | 10,358                                   | 31,073                            | 27,966      | 0,28         | 1,15               | 29,12  | <b>56,95</b>    |
| 360           | 0,566   | 3  | 12,453                                   | 37,360                            | 33,624      | 0,31         | 1,46               | 35,09  | <b>68,62</b>    |

### Replikasi 5

Bobot tablet 410 mg (kaptopril 51,25)

| Waktu (menit) | Serapan | fp | kadar sampel ( $\mu\text{g}/\text{ml}$ ) | kadar ( $\mu\text{g}/\text{ml}$ ) | jumlah (mg) | koreksi (mg) | total koreksi (mg) | Q (mg) | terdisolusi (%) |
|---------------|---------|----|--|-----------------------------------|-------------|--------------|--------------------|--------|-----------------|
| 5             | 0,159   | 1  | 3,182                                    | 3,182                             | 2,864       | 0,00         | 0,00               | 2,86   | <b>5,59</b>     |
| 15            | 0,309   | 1  | 6,599                                    | 6,599                             | 5,939       | 0,03         | 0,03               | 5,97   | <b>11,65</b>    |
| 30            | 0,379   | 1  | 8,194                                    | 8,194                             | 7,374       | 0,07         | 0,10               | 7,47   | <b>14,58</b>    |
| 60            | 0,272   | 2  | 5,756                                    | 11,513                            | 10,361      | 0,08         | 0,18               | 10,54  | <b>20,57</b>    |
| 90            | 0,362   | 2  | 7,806                                    | 15,613                            | 14,051      | 0,12         | 0,29               | 14,35  | <b>27,99</b>    |
| 120           | 0,446   | 2  | 9,720                                    | 19,440                            | 17,496      | 0,16         | 0,45               | 17,95  | <b>35,02</b>    |
| 180           | 0,366   | 3  | 7,897                                    | 23,692                            | 21,323      | 0,19         | 0,65               | 21,97  | <b>42,87</b>    |
| 240           | 0,45    | 3  | 9,811                                    | 29,433                            | 26,490      | 0,24         | 0,88               | 27,37  | <b>53,41</b>    |
| 300           | 0,508   | 3  | 11,132                                   | 33,396                            | 30,057      | 0,29         | 1,18               | 31,23  | <b>60,94</b>    |
| 360           | 0,559   | 3  | 12,294                                   | 36,882                            | 33,193      | 0,33         | 1,51               | 34,70  | <b>67,72</b>    |

Keterangan :

Perhitungan disolusi dapat dilihat pada Lampiran 6.

## Lampiran 11. Hasil uji statistik

### a. Hasil uji statistik kelembaban

Uji distribusi data

**Tests of Normality**

| formula    | Kolmogorov-Smirnov <sup>a</sup> |      |      | Shapiro-Wilk |    |       |
|------------|---------------------------------|------|------|--------------|----|-------|
|            | Statistic                       | df   | Sig. | Statistic    | df | Sig.  |
| kelembaban | F1                              | .373 | 3    | .779         | 3  | .066  |
|            | Fa                              | .232 | 3    | .980         | 3  | .726  |
|            | Fb                              | .328 | 3    | .871         | 3  | .298  |
|            | Fab                             | .175 | 3    | 1.000        | 3  | 1.000 |

a. Lilliefors Significance Correction

Uji Homogenitas varian

**Test of Homogeneity of Variances**

kelembaban

| Levene Statistic | df1 | df2 | Sig. |
|------------------|-----|-----|------|
| .689             | 3   | 8   | .584 |

Analisis varian (ANOVA)

**ANOVA**

kelembaban

|                | Sum of Squares | df | Mean Square | F     | Sig. |
|----------------|----------------|----|-------------|-------|------|
| Between Groups | .767           | 3  | .256        | 2.620 | .123 |
| Within Groups  | .780           | 8  | .098        |       |      |
| Total          | 1.547          | 11 |             |       |      |

### b. Hasil uji statistik kekerasan aras bawah

Uji distribusi data

**Tests of Normality**

|            |     | Kolmogorov-Smirnov <sup>a</sup> |    |                   | Shapiro-Wilk |    |      |
|------------|-----|---------------------------------|----|-------------------|--------------|----|------|
|            |     | Statistic                       | df | Sig.              | Statistic    | df | Sig. |
| kekerasan  | F1  | .194                            | 6  | .200 <sup>*</sup> | .891         | 6  | .324 |
| aras bawah | Fa  | .190                            | 6  | .200 <sup>*</sup> | .934         | 6  | .614 |
|            | Fb  | .164                            | 6  | .200 <sup>*</sup> | .950         | 6  | .739 |
|            | Fab | .258                            | 6  | .200 <sup>*</sup> | .940         | 6  | .659 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

Uji homogenitas varian

**Test of Homogeneity of Variances**

kekerasan aras bawah

| Levene Statistic | df1 | df2 | Sig. |
|------------------|-----|-----|------|
| .090             | 3   | 20  | .964 |

Analisa varian (ANOVA)

**ANOVA**

kekerasan aras bawah

|                | Sum of Squares | df | Mean Square | F    | Sig. |
|----------------|----------------|----|-------------|------|------|
| Between Groups | .040           | 3  | .013        | .997 | .415 |
| Within Groups  | .270           | 20 | .013        |      |      |
| Total          | .310           | 23 |             |      |      |

### c. Hasil uji statistik kekerasan aras atas

Hasil uji distribusi data

| Tests of Normality |                                 |      |      |                   |      |   |      |
|--------------------|---------------------------------|------|------|-------------------|------|---|------|
| formula            | Kolmogorov-Smirnov <sup>a</sup> |      |      | Shapiro-Wilk      |      |   | Sig. |
|                    | Statistic                       | df   | Sig. | Statistic         | df   |   |      |
| kekerasan          | F1                              | .210 | 6    | .200 <sup>*</sup> | .891 | 6 | .326 |
| aras atas          | Fa                              | .121 | 6    | .200 <sup>*</sup> | .983 | 6 | .964 |
|                    | Fb                              | .234 | 6    | .200 <sup>*</sup> | .921 | 6 | .514 |
|                    | Fab                             | .172 | 6    | .200 <sup>*</sup> | .954 | 6 | .772 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

Uji homogenitas varian

### Test of Homogeneity of Variances

kekerasan

| Levene Statistic | df1 | df2 | Sig. |
|------------------|-----|-----|------|
| .299             | 3   | 20  | .826 |

Analisa varian (ANOVA)

### ANOVA

kekerasan

|                | Sum of Squares | df | Mean Square | F    | Sig. |
|----------------|----------------|----|-------------|------|------|
| Between Groups | .093           | 3  | .031        | .698 | .564 |
| Within Groups  | .887           | 20 | .044        |      |      |
| Total          | .980           | 23 |             |      |      |

#### d. Hasil uji statistik formula optimum

##### **Kecepatan alir**

Uji distribusi data

**Tests of Normality**

|                | Kolmogorov-Smirnov <sup>a</sup> |    |       | Shapiro-Wilk |    |      |
|----------------|---------------------------------|----|-------|--------------|----|------|
|                | Statistic                       | df | Sig.  | Statistic    | df | Sig. |
| kecepatan alir | .179                            | 6  | .200* | .978         | 6  | .943 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

*One sample t-test*

**One-Sample Test**

|                | Test Value = 10.72 |    |                 |                 |   |       |
|----------------|--------------------|----|-----------------|-----------------|---|-------|
|                | t                  | df | Sig. (2-tailed) | Mean Difference | 99% Confidence Interval of the Difference |       |
|                |                    |    |                 |                 | Lower                                     | Upper |
| kecepatan alir | .619               | 5  | .563            | .08000          | -.4412                                    | .6012 |

##### **Kompaktilitas**

Uji distribusi data

**Tests of Normality**

|               | Kolmogorov-Smirnov <sup>a</sup> |    |       | Shapiro-Wilk |    |      |
|---------------|---------------------------------|----|-------|--------------|----|------|
|               | Statistic                       | df | Sig.  | Statistic    | df | Sig. |
| kompaktilitas | .246                            | 6  | .200* | .814         | 6  | .078 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

*One sample t-test*

**One-Sample Test**

|               | Test Value = 8.05 |    |                 |                 |   |       |
|---------------|-------------------|----|-----------------|-----------------|---|-------|
|               | t                 | df | Sig. (2-tailed) | Mean Difference | 99% Confidence Interval of the Difference |       |
|               |                   |    |                 |                 | Lower                                     | Upper |
| kompaktilitas | .542              | 5  | .611            | .03333          | -.2145                                    | .2812 |

**Kekerasan**

Uji distribusi data

**Tests of Normality**

|                   | Kolmogorov-Smirnov <sup>a</sup> |    |      | Shapiro-Wilk |    |      |
|-------------------|---------------------------------|----|------|--------------|----|------|
|                   | Statistic                       | df | Sig. | Statistic    | df | Sig. |
| kekerasan optimum | .293                            | 6  | .117 | .915         | 6  | .473 |

a. Lilliefors Significance Correction

*One sample t-test*

**One-Sample Test**

|                   | Test Value = 8.61 |    |                 |                 |   |       |
|-------------------|-------------------|----|-----------------|-----------------|---|-------|
|                   | t                 | df | Sig. (2-tailed) | Mean Difference | 99% Confidence Interval of the Difference |       |
|                   |                   |    |                 |                 | Lower                                     | Upper |
| kekerasan optimum | .316              | 5  | .765            | .00667          | -.0783                                    | .0917 |

### **Q<sub>60</sub> (jumlah obat yang dilepaskan selama 60 menit)**

Uji distribusi data

**Tests of Normality**

|     | Kolmogorov-Smirnov <sup>a</sup> |    |       | Shapiro-Wilk |    |      |
|-----|---------------------------------|----|-------|--------------|----|------|
|     | Statistic                       | df | Sig.  | Statistic    | df | Sig. |
| Q60 | .205                            | 6  | .200* | .902         | 6  | .386 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

*One sample t-test*

**One-Sample Test**

|     | Test Value = 22.26 |    |                 |                 |   |        |
|-----|--------------------|----|-----------------|-----------------|---|--------|
|     | t                  | df | Sig. (2-tailed) | Mean Difference | 99% Confidence Interval of the Difference |        |
|     |                    |    |                 |                 | Lower                                     | Upper  |
| Q60 | -.611              | 5  | .568            | -.36833         | -2.7992                                   | 2.0625 |

### **Kecepatan pelepasan obat**

Uji distribusi data

**Tests of Normality**

|                     | Kolmogorov-Smirnov <sup>a</sup> |    |       | Shapiro-Wilk |    |      |
|---------------------|---------------------------------|----|-------|--------------|----|------|
|                     | Statistic                       | df | Sig.  | Statistic    | df | Sig. |
| kecepatan pelepasan | .121                            | 5  | .200* | .994         | 5  | .991 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

*One sample t-test*

| One-Sample Test     |                     |    |                 |                 |          |   |
|---------------------|---------------------|----|-----------------|-----------------|----------|---|
|                     | Test Value = 0.0869 |    |                 |                 |          | 99% Confidence Interval of the Difference |
|                     | t                   | df | Sig. (2-tailed) | Mean Difference | Lower    |   |
|                     |                     |    |                 |                 | Upper    |   |
| kecepatan pelepasan | -.176               | 4  | .869            | -.0000600       | -.001632 | .001512                                   |

*Floating lag time*

Uji distribusi data

| Tests of Normality |                                 |    |       |              |    |      |
|--------------------|---------------------------------|----|-------|--------------|----|------|
|                    | Kolmogorov-Smirnov <sup>a</sup> |    |       | Shapiro-Wilk |    |      |
|                    | Statistic                       | df | Sig.  | Statistic    | df | Sig. |
| floating lag time  | .167                            | 6  | .200* | .955         | 6  | .780 |

a. Lilliefors Significance Correction

\*. This is a lower bound of the true significance.

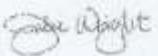
*One sample t-test*

| One-Sample Test   |                     |    |                 |                 |          |   |
|-------------------|---------------------|----|-----------------|-----------------|----------|---|
|                   | Test Value = 138.10 |    |                 |                 |          | 99% Confidence Interval of the Difference |
|                   | t                   | df | Sig. (2-tailed) | Mean Difference | Lower    |   |
|                   |                     |    |                 |                 | Upper    |   |
| floating lag time | 51.307              | 5  | .000            | 342.90000       | 315.9519 | 369.8481                                  |

### Lampiran 12. Sertifikat analisis kaptopril

| <b>杭州华飞化工有限公司<br/>AFINE CHEMICALS LIMITED</b> |   |                          |                |
|---|---|--------------------------|----------------|
| CERTIFICATE OF ANALYSIS                       |   |                          |                |
| No: A3041-2013004                             |   |                          |                |
| Product name                                  | Captopril                               | According to             | USP34          |
| Source  | Warehouse                               | Batch No.                | A3041-1306-004 |
| Package                                       | Fibre drum                              | Manufacturing date       | 2013.06.21     |
| Package size                                  | 25kg/drum                               | Report date              | 2013.06.22     |
| Quantity                                      | 300kg                                   | Retest date              | 2016.06.20     |
| Items   | Specification                           | Results                  |                |
| Description                                   | White or off- white crystalline powder  | White crystalline powder |                |
| Identification                                | IR Spectrum accordance with that of CRS | Complies                 |                |
| Specific rotation                             | -125° to -134°                          | -128.9°                  |                |
| Loss on drying                                | Not more than 1.0%                      | 0.08%                    |                |
| Residue on ignition                           | Not more than 0.2%                      | 0.06%                    |                |
| Heavy metals                                  | Not more than 0.003%                    | <0.003%                  |                |
| Related substances                            | Captopril disulfide: not more than 1.0% | 0.20%                    |                |
|   | Single impurity: not more than 0.2%     | 0.01%                    |                |
|   | Total impurities: not more than 0.5%    | 0.14%                    |                |
| Organic volatile impurities                   | Meets the requirements                  | Complies                 |                |
| Assay (Anhydrous)                             | 97.5% to 102.0%                         | 99.5%                    |                |
| Conclusion: Complies with USP34               |   |                          |                |
| QA manager: Zheng Bingpan                     |   | QC manager: Dong Weijie  |                |

### Lampiran 13. Sertifikat analisis Methocel® K15M Premium

| Pg. 1 of 1  |       |            |         |         |                   |
|---|-------|------------|---------|---------|-------------------|
| <br><b>Certificate 6392371      The Dow Chemical Company      Page 1</b><br><b>Date: 05.12.2013      Certificate of Analysis      Shipped: 05.12.2013</b><br><b>File Copy</b><br><b>DOW CHEMICAL PACIFIC LIMITED      Fax: COA ARCHIVE</b><br><b>SHANGHAI PUDONG AIRPORT</b><br><b>SHANGHAI      SG 201202      CHINA</b><br><b>Cust P.O.: 7000033349 101241581 X</b><br><b>Material: METHOCEL® K15M Premium</b><br><b>Hydroxypropyl Methylcellulose      Spec: 00053984-S</b><br><b>Batch: 2F28012N04      Mfgd: 28.06.2013      Retest Date: 27.06.2018</b><br><b>Ship from: THE DOW CHEMICAL COMPANY      BAY CITY MI UNITED STATES</b><br><b>It is hereby certified the material indicated above has been manufactured in accordance with the FDA cGMPs, Kosher guidelines, was inspected and tested in accordance with the conditions and the requirements of current USP, EP and JP for Hypromellose as well as the current specific purity criteria for the food additive Hydroxypropyl Methyl Cellulose (E464) and unless agreed otherwise conforms in all respects to the specification relevant thereto.</b> |       |            |         |         |                   |
| Feature   | Units | Results    | Limits  |         |                   |
|   |       | 2F28012N04 | Minimum | Maximum | Method            |
| Apparent Viscosity  | mPa.s | 17,867     | 13,275  | 24,780  | Current USP/EP/JP |
| Brookfield<br>2% in water, @ 20degC   |       |            |         |         |                   |
| Loss on Drying  | %     | 3.3        | ----    | 5.0     | Current USP/EP/JP |
| Residue on Ignition   | %     | 0.5        | ----    | 1.5     | Current USP/JP    |
| Ash, Sulfated   | %     | 0.5        | ----    | 1.5     | Current EP        |
| pH, 2% in Water   | -     | 6.1        | 5.0     | 8.0     | Current USP/EP/JP |
| Assay, Methoxyl   | %     | 22.7       | 19.0    | 24.0    | Current USP/EP/JP |
| Assay, Hydroxypropoxy*  | %     | 10.2       | 7.0     | 12.0    | Current USP/EP/JP |
| Appearance  |       | Passes     |         |         | Current EP        |
| Opalescence   |       |            |         |         |                   |
| Appearance  |       | Passes     |         |         | Current EP        |
| solution color  |       |            |         |         |                   |
| <p>This Batch, based on audit testing and process control, is certified to be NMT 20 ppm heavy metals (as Pb) and also meets all specification requirements for harmonized identification tests, residual solvents and microbiological limits.</p> <p>Batch (Lot) Number manufacture location (char 7-8): 2N = Midland, MI; ND = Bomlitz, Germany; 24 = Plaquemine, LA; 07 = Stade, Germany</p> <p></p> <p>Julie Wright, PORTEFIBER, METHOCEL Quality Systems Specialist<br/>For inquiries please contact Customer Service at 1-800-232-2436 (USA).</p> <p>* Trademark of The Dow Chemical Company</p>   |       |            |         |         |                   |

**Lampiran 14. Sertifikat analisis *xanthan gum***

| <b>QINGDAO ICD BIOCHEMISTRY CO., LTD.</b><br><b>青岛爱史迪国际有限公司</b> |  |                        |
|---|--|------------------------|
| <b>CERTIFICATE OF ANALYSIS</b>                                  |  |                        |
| Date of analysis: July.10, 2012                                 | Date of report: July.11, 2012                                      |                        |
| Description: Xanthan gum food grade 80mesh                      | Packing: In 25kg net drum  |                        |
| Batch no.: 20120706132  | Quantity : 8000kgs/320drums  |                        |
| Production date: July, 2012                                     | Expiry date: July, 2014  |                        |
| ITEM  | SPECIFICATON   | RESULTS                |
| VISCOSITY 1% SOLUTION IN 1% KCL                                 | 1200-1600CPS   | 1580CPS                |
| PH 1% SOLUTION  | 6.0-8.0  | 7.15                   |
| MOISTURE  | MAX 13%  | 8.12%                  |
| ASH   | MAX 13%  | 6.82%                  |
| PARTICLE SIZE   | 100% THROUGH 60 MESH(250MICRO)<br>MIN 95% THROUGH 80MESH(180MICRO) | 100%<br>99.50%         |
| V1/V2   | 1.02-1.45  | 1.08                   |
| PYRUVIC ACID  | MIN 1.5%   | 3.1                    |
| HEAVY METALS  | MAX 20PPM  | PPPM                   |
| LEAD  | MAX 5PPM   | 1PPM                   |
| ARSENIC   | MAX 3PPM   | 0.5PPM                 |
| MICROBIOLOGICAL   |  |                        |
| TOTAL PLATE COUNT   | NOT MORE THAN 2000 CFU/G   | 920CFU/G               |
| YEAST/ MOULD  | NOT MORE THAN 100 CFU/G  | CONFORM                |
| B.COLI  | ABSENT/25G   | CONFORM                |
| SALMONELLA  | ABSENT/25G   | CONFORM                |
| Approved by: SUN LI   | Checked by: CHENG MOHE   | Edited by: CUI GUIYING |